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Experimentally validated three-dimensional computational aerodynamics of wind turbine blade sections featuring leading edge erosion cavities

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Abstract

Wind turbine blade leading edge erosion reduces the lift and increases the drag of the blade airfoils. This occurrence, in turn, reduces turbine power and energy yield. This study focuses on the aerodynamic analysis of large and sparse erosion cavities, observed in intermediate to advanced erosion stages, whose size and surface pattern do not lend themselves to experimental and numerical analysis by means of distributed roughness models alone. Making use of three-dimensional Navier-Stokes computational fluid dynamics enhanced by laminar-to-turbulent transition modeling, and geometrically resolving individual erosion cavities, the study validates this simulation-based approach for predicting the aerodynamics and performance loss of blade sections featuring the aforementioned erosion cavities against available experimental data. It is found that the considered cavities can trigger transition, indicating the necessity of both resolving their geometry in the simulations and also modeling distributed surface roughness, of typically lower level, as this latter affects the properties of boundary layers and, if sufficiently high, may trigger transition over the entire spanwise length affected. The energy yield loss of a utility-scale turbine due to the considered erosion pattern is found to be between 2.1% and 2.6% using measured and computed force data of the nominal and eroded outboard blade airfoil. A parametric analysis of the cavity geometry suggests that the geometry of the cavity edge has a much larger impact on aerodynamic performance than the cavity depth.

KEYWORDS

energy production losses, erosion cavities, experimental force data of eroded airfoils, Navier-Stokes computational fluid dynamics, wind turbine leading edge erosion

1 | INTRODUCTION

Wind turbines (WTs) operate in harsh environmental conditions. Over time, rain, hail, and airborne abrasive particles such as sand can erode the surface of rotor blades, particularly at the leading edge (LE).¹ Erosion yields an increase of the surface roughness and, at more advanced stages, alterations of the nominal shape of the blade airfoils. These alterations result in degradation of the rotor aerodynamic performance and,

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consequently, significant turbine and wind farm energy losses.² Large energy losses due to roughness and geometry alterations of the LE surface region can also occur due to insect,^{3,4} dust,⁵ and ice accretion.^{6,7}

Alterations of the LE surface geometry due to erosion result in drag increase and lift reduction of the airfoils making up the rotor blades, and both occurrences reduce rotor torque. The loss is exacerbated by the fact that erosion is particularly severe in the outboard blade region, where most energy capture takes place. The consequent wind power loss reduces the turbine annual energy production (AEP) by an amount depending on both the erosion severity and wind characteristics at the installation sites, with some field data and numerous numerical studies pointing to AEP reductions from between 2% and 5%⁸⁻¹⁰ up to 10%.^{2,11}

The assessment of AEP losses due to LE erosion is paramount to wind farm operators, as these energy losses cause a loss of revenue. Thus, the availability of reliable erosion-induced AEP losses would enable wind farm operators to optimize maintenance and repair operations, which are particularly costly in the offshore case. Partly prompted by this industrial requirement, a novel AEP loss estimation system (ALPS)¹¹ was recently developed. Making use of artificial neural networks and a force database of eroded airfoil with LE delamination generated using high-performance computing-enhanced two dimensional (2D) computational fluid dynamics (CFD), ALPS can return in a few seconds WT AEP losses due to LE erosion using surface state data of operational turbine blades as input.

AEP losses due to LE erosion may be alleviated in several ways. One approach consists of using blade LE protection technologies such as coatings, tape, and shields.¹ This technology has the potential of significantly alleviating the LE erosion problem, but it still faces significant challenges, such as the adhesion of the protective system and the blade material, defects of the protective system due to its application and/or operation, and possible deviations of the blade airfoil shapes from their design intent due to the protective system. A recently proposed alternative approach to mitigating AEP losses due to erosion is to monitor rain falls at the installation site and reduce the rotor speed during the rainfall events that have the highest impact on LE erosion.¹² The approach relies on the frequency of these events being very low and the possibility of preserving the integrity of the LE surface by accepting a relatively modest AEP loss due to using suboptimal rotor speeds. The deterioration of blade section aerodynamic performance due to increased LE surface roughness, which represents the initial stage of LE erosion, has been addressed for a long time by designing WT airfoils whose performance sensitivity to LE roughness is minimal.¹³⁻¹⁵

One of the key effects of surface roughness is to lead to premature laminar-to-turbulent transition of the airfoil boundary layer (BL). This occurrence depends also on whether the average roughness height k is notably smaller than the BL thickness or is comparable to it.^{16,17} One approximate method to assess the impact of surface roughness on transition is to use a Reynolds number Re_k based on k and the wall friction velocity u_τ and to compare this value to a critical threshold $(Re_k)_{cr}$.¹⁸ The model predicts that the considered roughness level triggers transition if $Re_k > (Re_k)_{cr}$.

Many previous research efforts to assess the impact of LE erosion on WT airfoil performance have focused mainly on the detrimental effect of relatively small, often distributed, LE roughness. Furthermore, field observed larger erosion patterns have been rarely used in experimental and numerical investigations. However, there is some evidence that blade maintenance is often performed when the erosion level is well beyond the level of higher distributed surface roughness. This study aims at investigating the aerodynamic losses of WT airfoils at erosion stages between a moderate increase of surface roughness and severe LE delamination.

The performance loss mechanisms vary as erosion progresses. At the early stages, when the surface geometry alterations amount to fractions of a millimeter and surface roughness increases, the laminar-to-turbulent transition moves towards the LE,¹⁷ increasing drag and decreasing lift due to thicker BLs and higher pressure drag. As erosion progresses, however, resulting in the formation of larger and sparser cavities, the phenomena accounting for performance loss become more complex, involving also fluid dynamic interactions on scales larger than that of the BL thickness. On the experimental side, Sareen et al.² carried out extensive experimental campaigns to assess the performance loss of the DU 96-W-180 airfoil subject to varying LE erosion levels, from early erosion stage pits, through intermediate stage pits and gouges to advanced LE delamination. These analyses were conducted by using an airfoil model with LE deliberately damaged with patterns inspired by photographic records of operational multi-MW rotor blades and eroded blades under repair collected over 10+ years. Gaudern¹⁹ performed similar field data-based experimental investigations that differed from that of Sareen et al.² primarily for using profiled shape reproducing simplified versions of observed damages rather than damaging directly the airfoil model.

On the computational side, Wang et al.²⁰ used 2D Reynolds-averaged Navier-Stokes (RANS) CFD to investigate the aerodynamic performance of WT airfoils featuring LE erosion pits. Each cavity was modeled as a semicircular cavity, and parametric analyses of the dependence of the aerodynamics performance loss on the depth, surface density, surface extent, and location of the erosion pits were carried out, determining critical damage levels above which the airfoil performance did not decrease further in a significant way. Campobasso et al.¹¹ used 2D RANS CFD to investigate the impact of severe LE delamination on both airfoil and WT rotor performance. The analyses were validated against wind tunnel measurements of the DU 96-W-180 airfoil with LE delamination,² and a good agreement of numerical results and measured data was obtained. Han et al.⁹ also used 2D RANS CFD to assess the impact of LE erosion and contamination on WT power and energy yield. The severe LE delamination pattern they examined was based on blade surface damage data of a commercial 660-KW turbine. Castorrini et al.¹⁰ developed a scripted and modular CAD functionality and used three-dimensional (3D) RANS CFD to assess the impact on large and sparse LE erosion cavities on the power curve and AEP of the National Renewable Energy (NREL) 5-MW reference turbine,²¹ but the study focused on computational geometry and WT overall performance analysis.

This study focuses on the aerodynamic analysis of relatively large and sparse LE erosion cavities, whose size and surface pattern may make difficult or impossible their experimental and numerical analysis by means of distributed roughness models alone. The key objectives are (a) validating the 3D RANS approach for predicting the aerodynamics of WT blade sections featuring relatively large and sparse erosion cavities; (b) estimating the AEP loss due to this erosion damage, typical of intermediate erosion stages; (c) assessing numerically the role of laminar-to-turbulent transition and additional distributed surface roughness on eroded airfoil aerodynamics; and (d) analyzing the cavity flow and its dependence on key geometric parameters of the cavity geometry. The article is structured as follows: Section 2 reports the definition of the physical airfoil model used in the wind tunnel tests of Sareen et al.² and that of the digital model used herein for the 3D RANS analysis of one of those tests. Section 3 briefly presents the CFD code, summarizes the settings used for the reported analyses, and provides in greater detail the formulation of the turbulence and transition models along with approach to incorporate the impact of distributed surface roughness in these models. Section 4 presents the adopted CFD grid topology, provides the physical domain definition, and presents the key results of the mesh sensitivity analysis. Comparison of computed and measured force data, result sensitivity to distributed roughness and transition modeling, cavity flow patterns, and the impact of cavity flows on the overall performance of the eroded airfoil are discussed in Section 5, and the key findings of this project are summarized in Section 6.

2 | ERODED AIRFOIL GEOMETRY AND ANALYZED WIND TUNNEL TEST

To validate the computational models used in this study for the investigation of the performance and aerodynamics of WT blade sections with LE erosion cavities, the experimental study reported by Sapre²² and Sareen et al.² is considered. The study focused on Delft Technical University's DU 96-W-180 airfoil,²³ an 18% thick airfoil designed for the outermost blade region of large WTs. In this wind tunnel experiment, the lift and drag curves of the nominal DU 96-W-180 airfoil and damaged variants thereof featuring varying levels and patterns of LE erosion were measured. As LE erosion is a progressive process, three different types of erosion patterns were tested. The first type (Type A) has only pits, the second type (Type B) has pits and gouges, and the third type (Type C) has pits, gouges, and LE delamination. In turn, each of the three erosion types above was considered at different stages, each characterized by a different level of erosion severity. Starting from the stage with the lowest erosion severity, each other stage had twice the number of pits and gouges and twice the extent of delamination of the previous stage. Stages ranged from 1 to 5, with 1 and 5 characterizing the lowest and highest erosion severity. The lift and drag curves were determined for each stage and level of erosion. The tested DU 96-W-180 airfoil model had span of 0.851 m and chord c of 0.457 m. By varying the air speed, measurements at a chord- and speed-based Reynolds number Re of 1.85, 1.50, and 1.00 M were performed. During the tests, the turbulence intensity I was lower than 0.1%.

The CFD study presented below focuses on the performance and aerodynamic analysis of the DU 96-W-180 airfoil with LE erosion cavities closely matching those of Type B - Stage 2 used by previous works.^{2,22} Figure 1 reports an LE photograph of the considered airfoil model. This LE damage is characterized by the presence of 200 pits and 100 gouges on the upper side of the airfoil along a curvilinear length of 10% c starting from the LE. The mean pit diameter was 0.51 mm, and the mean gouge diameter was 2.54 mm. The position of both pits and gouges on the model surface was determined by sampling a normal distribution centered at the model LE for the chordwise coordinate of the center of each cavity and a uniform distribution for the spanwise position of the same center. To account for the greater erosion extent on the airfoil lower side around the stagnation point, a feature observed in the field^{2,9} and noted in the results of numerical simulations of WT blade LE erosion due to rain,²⁴ a ratio

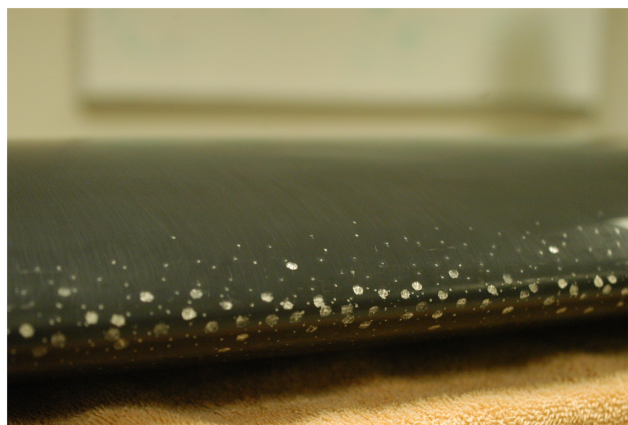


FIGURE 1 Photograph of DU 96-W-180 airfoil model featuring LE erosion damage of Type B - Stage 2. Reproduced from Sapre²² with permission

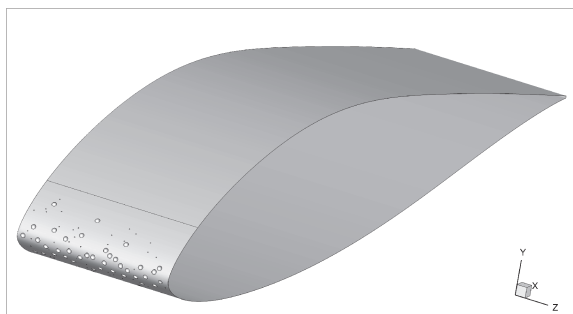
of 1:1.3 was used to define the erosion damage on the lower side of the model. With this choice, the lower side featured 260 pits and 130 gouges along a curvilinear length of 13% c starting from the LE.

The digital model of the Type B - Stage 2 physical model used in the CFD study of this article is built adopting as much as possible of the geometric information provided in Sareen et al.,² except for the fact that the span length of the digital model is only 10% that of the physical model used in the wind tunnel test. This choice was made to avoid an excessive number of grid elements and, thus, reduce the computational burden of the flow simulations. The verification process leading to the choice of this value for the span of the CFD airfoil model is presented below. Pits and gouges are modeled as semispherical cavities with center on the airfoil surface. The edge cavity is kept sharp without chamfer. The position of the cavity centers of the digital model is also obtained by assuming a normally distributed curvilinear coordinate of the cavities in the chordwise direction and a uniform distribution in the spanwise direction. It is assumed that on the upper side the normal distribution of the curvilinear coordinate of the cavity centers achieves a value of 3 standard deviations σ at 10% c , whereas the 3σ value is achieved at 13% c on the lower side. Since the number of cavities on both sides has been found to be very small for a value of the curvilinear coordinate s larger than 5.5% c , it has been decided to discard all cavities for $s/c > s_{cav}/c = 0.0724$ on both sides. The final digital model has a total of 41 pits and 27 gouges. The number of cavities on the two sides of the digital model is reported in Table 1, along with the aforementioned value of s_{cav}/c and the diameter ϕ of the erosion cavities. The ratio between the number of pits and gouges on the lower and upper sides of the digital model does not equal the value of 1.3 of the physical model, and this is because of the aforementioned removal of the very small number of cavities at $s/c > s_{cav}/c = 0.0724$. Numerical tests, not reported herein for brevity, have indicated that this alteration has a negligible effect on the numerical analyses of this study. It is noted that the aforementioned final version of the eroded airfoil geometry for the CFD simulations was obtained by also slightly altering the position of a small number of gouges to maximize the resemblance of the digital model to the physical model in Figure 1. The digital model is reported in Figure 2A, whereas the geometry obtained by repeatedly copying and translating in the spanwise direction the baseline geometry with span equal to 10% that of the physical model is depicted in Figure 2B.

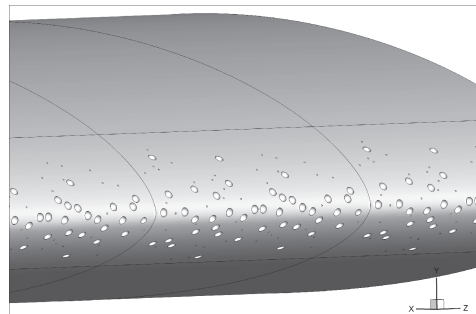
The 3D digital airfoil model and the physical domain of the CFD study are generated by using a MATLAB script, a Python script, and the ANSYS SpaceCLAIM CAD utility. The MATLAB script writes a table containing the center coordinates and the diameter of each erosion cavity. To accomplish this, the script reads in the coordinates of the nominal airfoil and the desired span length and uses the aforementioned statistical distributions to position the cavities on the 3D airfoil model. The generation of the physical domain, including the eroded airfoil geometry, is performed by SpaceCLAIM, which reads in (a) the erosion cavity information generated by MATLAB using the Python script, (b) the nominal airfoil geometry and span length, and (c) the geometric definition of the far field boundary, presented in Section 4. The code first extrudes the area enclosed by the nominal 2D airfoil geometry and the desired contour of the far field boundary in the spanwise direction over the desired span length. The domain generation is completed by adding to the column this generated also the portion of the spheres whose center coordinates and

TABLE 1 Geometric parameters of erosion cavities of damaged airfoil model for CFD analyses

	Upper side		Lower side	
	Pits	Gouges	Pits	Gouges
n	22	13	19	14
s_{cav}/c	0.0724	0.0724	0.0724	0.0724
ϕ/c	1.116×10^{-3}	5.558×10^{-3}	1.112×10^{-3}	5.558×10^{-3}



(A) Baseline geometry with span length equal to 10% that of the physical model used for CFD simulations.



(B) Model geometry obtained by repeatedly copying and translating baseline geometry.

FIGURE 2 Digital reconstruction of airfoil model with Type B - Stage 2 LE erosion cavities used in wind tunnel tests reported in Sareen et al.²

radius are provided in the MATLAB script output file. This operation results in the creation of quasi-semispherical erosion cavities in the airfoil LE surface region.

As mentioned above, the span length of the digital model used in the CFD study herein has been reduced to 10% that of the physical model used in the wind tunnel tests. To verify the validity of this modeling choice, digital models with span lengths of 5%, 10%, 15%, and 20% that of the physical model were generated, and their aerodynamic performance was analyzed by means of CFD simulations for angles of attack of -5° , 0° , and 5° . It was found that for all three flow regimes, the lift and drag forces of the models with 10%, 15%, and 20% differed negligibly from each other, which highlighted the choice of the 10% span length to be the best trade-off of solution reliability and computational cost.

3 | COMPUTATIONAL AERODYNAMICS APPROACH

In this study, the computational aerodynamics of the considered eroded airfoil model is investigated solving the 3D RANS equations by means of the ANSYS FLUENT CFD code, with the discretization scheme and integration method summarized in Section 3.1. The adopted turbulence closure and transition model are discussed in Section 3.2, whereas the method used to include in the analysis the effects of distributed surface roughness is presented in Section 3.2.1.

3.1 | CFD code

ANSYS Fluent 2019 release 3²⁵ is used for all the simulations of this article. The air flow is modeled as an incompressible single-phase fluid flow. The steady pressure-based RANS equations are solved in all cases, and the turbulence closure is achieved by using the two-equation $k-\omega$ SST model, as discussed in Section 3.2. Some of the simulations below also use a two-equation model to account for the effects of laminar-to-turbulent transition of the airfoil BLs. The space discretization of all conservation laws uses the second-order upwind scheme. The COUPLED solver, whereby the continuity and momentum equations are solved in a strongly coupled fashion and all other transport equations are solved in a loosely coupled fashion, is adopted for the integration of the governing equations.

3.2 | Turbulence and transition modeling

In the CFD analyses presented below, turbulence and transition modeling rely on the Langtry–Menter four-equation transitional SST model,^{26–28} referred to as the $\gamma-Re_\theta$ SST model hereafter. The method couples the SST turbulence model²⁹ with so-called local correlation-based transition modeling (LCTM). LCTM does not attempt to directly simulate the physics of laminar-to-turbulent transition, but rather relies on empirical correlations that relate local boundary layer quantities, such as momentum thickness θ and other local flow field properties such as pressure gradient and turbulence intensity, to locate the transition onset.

As explained in Menter et al.,²⁶ one of the four equations of the $\gamma-Re_\theta$ SST model is a transport equation for the turbulent intermittency γ . This variable is coupled to the SST turbulence model and is used to turn on and off the production term of the turbulent kinetic energy k in the associated transport equation downstream of the transition point. A second transport equation is solved for the so-called “transition onset momentum thickness Reynolds number” $\widetilde{Re}_{\theta t}$. This is done to capture the nonlocal influence of the turbulence intensity, which changes due to the decay of k in the freestream, as well as changes in the freestream velocity outside the boundary layer. This additional transport equation ties the empirical correlations used by the model to the onset criteria in the intermittency equation and allows using the model for general geometries. The transport equations for γ and $\widetilde{Re}_{\theta t}$ are, respectively,

$$\frac{\partial(\rho\gamma)}{\partial t} + \nabla \cdot (\rho\mathbf{v}\gamma) = P_\gamma - E_\gamma + \nabla \cdot \left[\left(\mu + \frac{\mu_t}{\sigma_f} \right) \nabla \gamma \right] \quad (1)$$

$$\frac{\partial(\rho\widetilde{Re}_{\theta t})}{\partial t} + \nabla \cdot (\rho\mathbf{v}\widetilde{Re}_{\theta t}) = P_{\theta t} + \nabla \cdot \left[\sigma_{\theta t}(\mu + \mu_t) \nabla \widetilde{Re}_{\theta t} \right] \quad (2)$$

where the symbols ρ , \mathbf{v} , μ , and μ_t denote, respectively, density, velocity vector, molecular, and eddy viscosity and σ_f and $\sigma_{\theta t}$ are model constants provided in Langtry and Menter.²⁸ The production term P_γ in Equation (1) is responsible for increasing intermittency at the transition onset location and maintaining it in turbulent regions of the BL, whereas the destruction term E_γ enables modeling of BL relaminarization. The expression of both source terms is reported in Langtry and Menter.²⁸

The expression of the production term $P_{\theta t}$ in Equation (2) is

$$P_{\theta t} = c_{\theta t} \frac{\rho}{t} (Re_{\theta t} - \tilde{Re}_{\theta t}) (1.0 - F_{\theta t}) \quad (3)$$

in which t and $c_{\theta t}$ are a suitable time-scale and a model constant, respectively, and the variable $Re_{\theta t}$ is determined with an empirical correlation depending on the local turbulence intensity and Thwaites' pressure gradient coefficient λ_{θ} , defined as

$$\lambda_{\theta} = \frac{\rho \theta^2}{\mu} \frac{d|v|}{ds}$$

with $d|v|/ds$ being the flow acceleration in the streamwise direction s .²⁸ The blending function $F_{\theta t}$ in Equation (3) tends to 0 outside the BL, activating the source term $P_{\theta t}$ and forcing the transported variable $\tilde{Re}_{\theta t}$ to approach the value $Re_{\theta t}$ obtained with the empirical correlation. In the BL, $F_{\theta t}$ tends to 1, thus switching off the production of γ and enabling diffusion of $\tilde{Re}_{\theta t}$ between the BL edge and the wall boundary.

At each iteration of the solution process, the local value of $\tilde{Re}_{\theta t}$ is used to determine the critical Reynolds number $Re_{\theta c}$, the threshold above which the intermittency starts to increase in the boundary layer. This is accomplished by using another empirical correlation of the form $Re_{\theta c} = f(\tilde{Re}_{\theta t})$.²⁷ When the local value of $\tilde{Re}_{\theta t}$ exceeds the threshold $Re_{\theta c}$, the model triggers production of intermittency via the P_{γ} source term in Equation (1).

The production of intermittency attempts to model the transition process by forcing the source terms of the k -equation of the SST $k-\omega$ model to remain low before transition and progressively allowing it to increase to its fully turbulent form as transition starts or progresses. The transport equations of k and the specific dissipation rate ω of this turbulence model²⁹ are, respectively,

$$\frac{\partial(\rho k)}{\partial t} + \nabla \cdot (\rho \mathbf{v} k) = \tilde{P}_k - \tilde{D}_k + \nabla \cdot [(\sigma_k \mu_t + \mu) \nabla k] \quad (4)$$

$$\frac{\partial(\rho \omega)}{\partial t} + \nabla \cdot (\rho \mathbf{v} \omega) = P_{\omega} - D_{\omega} + \nabla \cdot [(\sigma_{\omega} \mu_t + \mu) \nabla \omega] + 2(1 - F_1) \frac{\rho \sigma_{\omega 2}}{\omega} \nabla k \cdot \nabla \omega \quad (5)$$

where σ_k , σ_{ω} , and $\sigma_{\omega 2}$ are model constants and F_1 is a blending function of the $k-\omega$ and $k-\epsilon$ turbulence models. The changes brought about by LCTM in the SST transport equations are limited to (a) the production term \tilde{P}_k and the destruction term \tilde{D}_k in Equation (4), which are made to depend also on γ , and (b) the blending function F_1 in Equation (5), due to required additional robustness of this function when used in the framework of the $\gamma-Re_{\theta}$ SST model.²⁶

The boundary conditions for the k and ω equations at wall and inlet boundaries are described in Menter et al.²⁹ At wall boundaries, a zero normal flux condition is used for both γ and $\tilde{Re}_{\theta t}$. At inlet boundaries, γ is set to 1, and $\tilde{Re}_{\theta t}$ is set to the value of $Re_{\theta t}$ determined by using the empirical correlation linking this variable to turbulence intensity and using the value of this quantity at the considered boundary.

The turbulent viscosity is computed using the equation

$$\mu_T = \frac{\rho a_1 k}{\max(a_1 \omega, SF_2)} \quad (6)$$

where $a_1 = 0.31$.²⁹ In all analyses of this study, however, a_1 has been set to 0.28, as this value improved significantly the agreement between computed and measured airfoil force data in all validation tests. Other studies have also reported alterations of this coefficient prompted by similar observations.⁷

3.2.1 | Distributed surface roughness

The presence of distributed surface roughness affects the field variable $\tilde{Re}_{\theta t}$, due to the increase of the momentum thickness, and also the wall boundary, due partly to larger wall viscous stress. The computed value of $\tilde{Re}_{\theta t}$ is modified according to

$$\tilde{Re}_{\theta, rough} = \tilde{Re}_{\theta} f(K_s)$$

where f is a function of the geometric roughness height K_s ; the value of $\tilde{Re}_{\theta, rough}$ is then used in place of \tilde{Re}_{θ} as input for the empirical correlations of the $\gamma-Re_{\theta}$ SST model.

At rough wall boundaries, an automatic wall treatment^{30,31} that blends the analytical solutions of the laminar sublayer and logarithmic layer is used to obtain a profile of the nondimensionalized velocity component parallel to the wall and the specific dissipation rate ω applicable from the outer edge of the logarithmic region to the wall. At smooth walls, when the height of the near-wall cell center is not sufficiently small to give a nondimensionalized minimum wall distance y^+ of order 1, the friction velocity u_τ and ω are determined from the analytical expressions of these two variables in the laminar sublayer or the logarithmic layer. Wall function estimates are not used if $y^+ \approx 1$. In the case of a rough wall, as surface roughness increases, the viscous sublayer is progressively destroyed. This is accounted for by artificially increasing y^+ by half the dimensionless roughness height K_s^+ , that is, by setting

$$y^+ = y^+ + K_s^+/2$$

This causes u_τ and ω at the wall being determined from their logarithmic profiles when the roughness height is larger than the height of the near-wall cell. The law of the wall used to compute the friction velocity at rough walls differs from that of smooth wall for a constant offset ΔB depending on K^+ and has form

$$u_+ = \frac{1}{\kappa} \ln y^+ + B - \Delta B(K_s^+)$$

in which $\kappa = 0.4$ and $B = 5.5$.

4 | PHYSICAL DOMAIN, MESH TOPOLOGY, AND MESH SENSITIVITY ANALYSIS

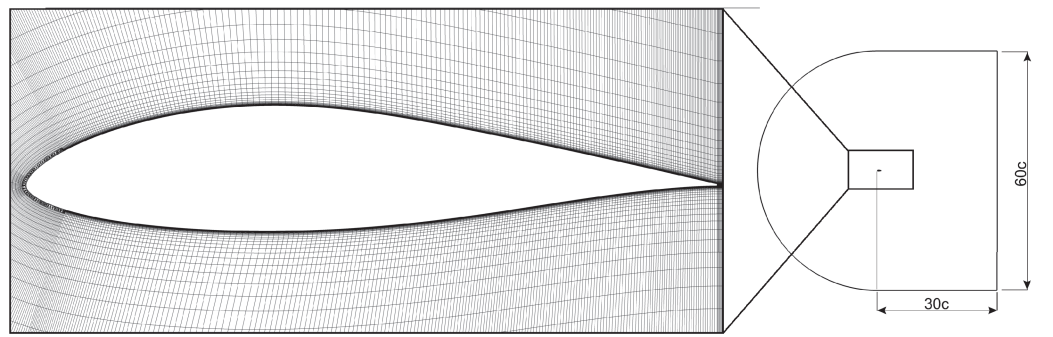
All CFD simulations of this study are three-dimensional, and their physical domain is the region between the DU 96-W-180 airfoil surface and a closed C-shaped far field boundary at a distance of $30c$ from the airfoil in all directions. The spanwise extent of the physical domain is $0.186c$, which corresponds to 10% of the span of the physical model of Sareen et al.² At both spanwise ends, the domain is closed by two plane boundaries extending from the airfoil to the far field boundary.

All grids are hybrid, consisting of prismatic, tetrahedral, pyramidal, and hexahedral elements, and are built using the ANSYS Meshing grid generation software. In the LE region, the near-wall grid consists of a thin inflation layer made up of prismatic grid elements. This layer is surmounted by an unstructured grid buffer layer made up of tetrahedra and pyramids next to its upper edge. From here, the grid has a structured pattern until the far field boundary. The grid from the remaining surface of the airfoil model to the far field boundary is fully structured. A view of the grid around the airfoil and one of the physical domains in the airfoil plane are reported in the left and right images of Figure 3A, respectively. The unstructured grid buffer in the LE region is used for both the nominal and eroded airfoil geometries, as visible in Figure 3B and 3C, respectively. An enlarged view of the eroded airfoil LE, featuring erosion pits and gouges, is reported in Figure 3D. The surface mesh triangular elements are the bases of the prismatic grid elements used in the inflation layer in the LE region, a choice also adopted for the grid of the nominal airfoil. All erosion cavities of the damaged airfoil model have sharp circular edges, and the inflation layer covering the airfoil also covers their semispherical surface.

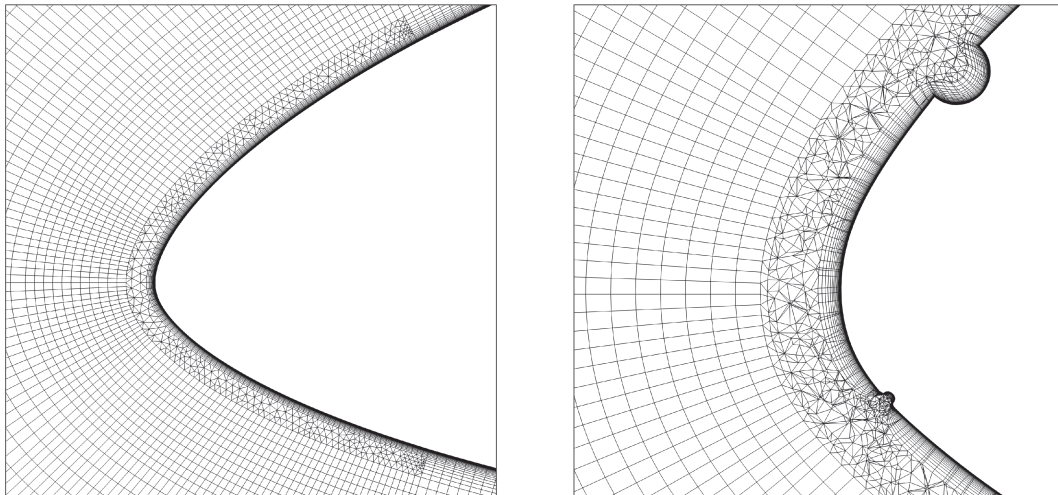
To assess the dependence of the CFD solutions on the grid refinement, a coarse, medium, and fine refinement have been used to determine the force coefficients of both the nominal and eroded airfoil models. In all grids, the distance of the first grid nodes off the airfoil surface from the surface itself is $4 \times 10^{-6}c$. For the considered case of $Re = 1.5M$, this choice results in the nondimensionalized minimum wall distance y^+ remaining smaller than 1 over the entire surface of the model airfoil.

The inflation layer of all three grids of the nominal airfoil has a height H of $0.0018c$ and features 25 grid nodes in the direction normal to the airfoil surface. The main geometric parameters of the three grids used for the nominal airfoil analyses are reported in Table 2. The parameter N_A denotes the average number of grid nodes along the airfoil. This number varies slightly along the model span because the inflation layer in the front part of the airfoil is made up of prismatic elements. The parameter N_Z denotes the number of grid nodes in the spanwise direction in the structured part of the grid, which includes the inflation layer away from the LE region. The parameter N_T denotes the total number of elements of the grid.

The inflation layer of the coarse grid of the damaged airfoil has $H = 0.00145c$ and features 20 grid nodes in the direction normal to the airfoil surface, whereas the inflation layer of the medium and fine grids has $H = 0.0018c$ and 25 nodes, as that of all three grids of the nominal airfoil model. The main geometric parameters of the three grids used for the eroded airfoil analyses are reported in Table 3. The parameter N_H is the number of grid points used to discretize the circular edge of each erosion cavity, and each entry of the column provides the minimum and maximum values of N_H . The maximum values of y^+ in the cavities have been found to be smaller than 1 for all three grids. It is also noted that the values of N_Z used for the eroded airfoil grids, reported in Table 3, are notably larger than those used for the nominal airfoil grids, reported in Table 2. This choice has been made to reduce the disparity of cell size in the spanwise direction at the interface between the unstructured

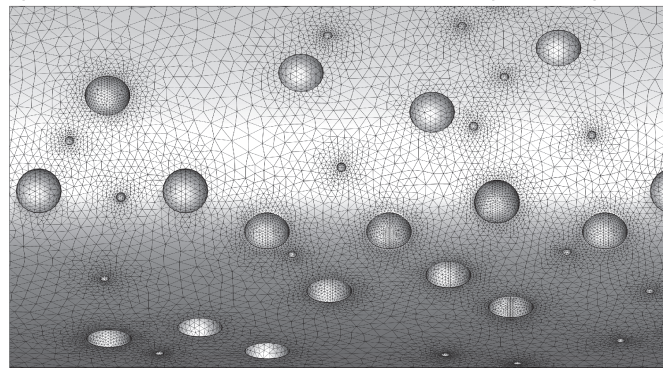


(A) Grid around airfoil (left), and view of physical domain in airfoil plane (right).



(B) Enlarged view of grid around nominal airfoil LE.

(C) Enlarged view of grid around eroded airfoil LE.



(D) Surface grid of eroded airfoil LE.

FIGURE 3 Views of the computational grids for analyzing nominal and eroded geometry of 3D DU 96-W-180 airfoil models

TABLE 2 Geometric parameters of coarse, medium, and fine refinement grids for nominal airfoil CFD analyses

	N_A	N_z	N_T
Coarse	256	24	980897
Medium	529	48	7725401
Fine	793	72	26310504

TABLE 3 Geometric parameters of coarse, medium, and fine refinement grids for eroded airfoil CFD analyses

	N_A	N_z	N_H	N_T
Coarse	288	70	16–32	2522789
Medium	550	70	24–48	8367150
Fine	705	90	32–64	14011430

inflation layer in the eroded LE region and the structured inflation layer over the remainder of the airfoil. This disparity arises from the necessity of increasing notably the surface mesh refinement in the aforementioned unstructured inflation layer and would result in the average cell size in the spanwise direction differing by about 1 order of magnitude at the interface between unstructured and structured inflation layers if the N_z values of the nominal airfoil grids were also used for the eroded airfoil grids.

As indicated above, the Reynolds number used for all simulations of this study is 1.5 M. For the mesh sensitivity analyses presented in this section, the turbulence intensity I and the turbulent/laminar viscosity ratio μ_T/μ at the far field boundaries are set to 5% and 1, respectively. A velocity inlet boundary condition (BC) is applied on the C-shaped part of the far field boundary, whereas a pressure outlet BC is applied on the rear part of the far field boundary. Periodicity BCs are used on the lateral boundaries, normal to the airfoil span. The no-slip condition is enforced at the airfoil surface, and the wall is considered smooth in all mesh sensitivity analyses herein. The impact of turbulence on the mean flow is accounted for by using the $k-\omega$ SST model for the turbulence closure.³² The effects of laminar-to-turbulent transition of the airfoil boundary layers are modeled using the $\gamma-Re_0$ transition model.^{26,28} All simulations reported in this article were run using 2000 iterations, using an under-relaxation factor of 0.5 for the solution of all equations. This choice resulted in the residuals of all conservation laws decreasing by 3 to 6 orders of magnitude in all reported simulations.

Figure 4A reports the curves of the lift coefficient c_l of the nominal airfoil computed using the coarse, medium, and fine refinement grids against the AoA α in the range $-8^\circ \leq \alpha \leq 14^\circ$. It is observed that no significant differences exist between the c_l curves of the medium and fine grid predictions over the considered range of AoA. Conversely, notable differences between the coarse and medium refinement grid predictions exist for $\alpha > 6^\circ$, where the coarse grid solution underpredicts c_l with respect to both the medium and fine grid results. Smaller differences between the coarse and medium refinement grid solutions also exist for $\alpha < -4^\circ$, where the magnitude of the negative lift is underpredicted by the coarse grid analysis.

The curves of c_l against drag coefficient c_d (drag polars) of the same airfoil geometry computed using the three grids are provided in Figure 4B. Also in this case, very good agreement of the medium and fine refinement grid predictions is observed over the considered range of AoA. The differences between the coarse and medium grid predictions are instead significant for $\alpha > 6^\circ$ and $\alpha < -4^\circ$, where the coarse grid analysis not only underestimates the magnitude of c_l with respect to the medium and fine grid solutions but also overestimates c_d . Figure 4C presents the curves of the ratio c_l/c_d of the nominal airfoil against α obtained with the coarse, medium, and fine grid analyses. Only very small differences exist between the c_l/c_d curves of the medium and fine grid predictions over the considered range of AoA. Conversely, significantly larger differences between the coarse and medium refinement grid predictions exist for $\alpha > 6^\circ$ and, to a minor extent, $\alpha < -4^\circ$, where the coarse grid solution underpredicts the magnitude of c_l/c_d with respect to both the medium and fine grid results. These differences are due to the coarse grid underestimating the magnitude of c_l and overestimating c_d at high and low α with respect to the other two grid analyses. The results above indicate that the medium refinement grid provides a grid-independent solution, and for this reason, all other nominal airfoil analyses presented and discussed in this study have been performed using this grid.

Figure 5A reports the curves of the lift coefficient c_l of the eroded airfoil computed using the coarse, medium, and fine refinement grids for $-8^\circ \leq \alpha \leq 14^\circ$. Qualitative trends are similar to those observed for the nominal airfoil mesh refinement analysis. Also for the eroded airfoil geometry, differences between the coarse and medium refinement grid predictions exist for $\alpha > 6^\circ$, but these are smaller than those encountered in the nominal airfoil analysis. At the lowest AoA values, the coarse and medium grid c_l values are very close to each other unlike the two corresponding grid predictions were in the case of the nominal airfoil. No significant differences exist between the c_l curves of the medium and fine grid predictions over the entire range of AoA, similarly to the case of the nominal airfoil mesh refinement analysis.

The drag polars of the eroded airfoil geometry computed using the three grids are provided in Figure 5B. Very good agreement of the medium and fine refinement grid predictions is observed over the considered range of AoA. Some differences between the coarse and medium grid

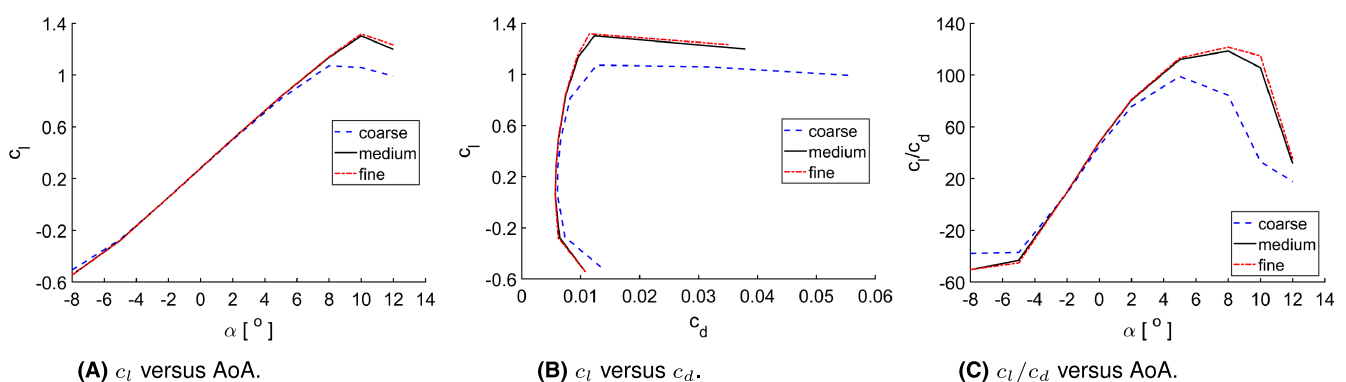


FIGURE 4 Mesh refinement study for nominal geometry of DU 96-W-180 airfoil

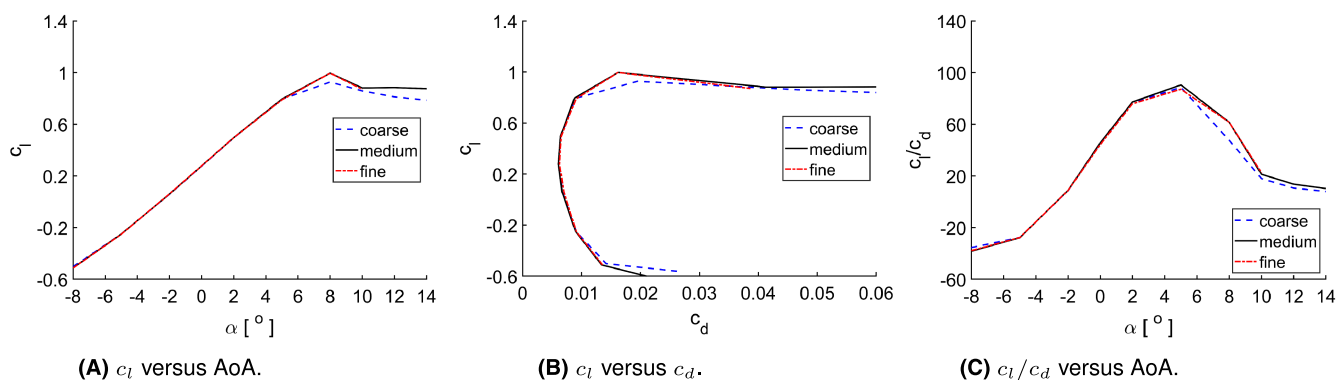


FIGURE 5 Mesh refinement study for eroded geometry of DU 96-W-180 airfoil featuring Type B - Stage 2 damage

predictions are instead visible at the largest and, to a minor extent, smallest values of α . These differences are due to the coarse grid analysis slightly underestimating the c_l magnitude and overestimating c_d in these AoA ranges.

Figure 5C compares the coarse, medium, and fine grid curves of c_l/c_d versus α for the eroded airfoil geometry. Negligible differences exist between the c_l/c_d curves of the medium and fine grid predictions over the considered range of AoA. Relatively small differences between the coarse and medium refinement grid predictions exist for $\alpha > 6^\circ$ and, to a minor extent, $\alpha < -4^\circ$, where the coarse grid analysis underpredicts the magnitude of c_l/c_d with respect to both the medium and fine grid results. These differences are due primarily to the coarse grid underestimating the magnitude of c_l at high and low α with respect to the other two grid analyses. These results indicate that the medium refinement grid provides a grid-independent solution, and for this reason, all other eroded airfoil analyses presented and discussed in this study have been performed using this grid.

As discussed in Section 2, the assumptions and the analyses leading to setting the aspect ratio of the digital model of the eroded airfoil to 10% the aspect ratio of the model tested in the wind tunnel were partly motivated by limiting computational costs by avoiding the use of excessive grid cell counts. In line with that choice, it is noted that, as the medium refinement grid yielding a mesh-independent solution for the analyzed eroded airfoil model has nearly 8.4 M elements, using the aspect ratio of the tested model would require grids with 84 M or more elements, which was impractical for the study reported herein, due to the large number of parametric analyses performed over a fairly wide AoA range.

5 | RESULTS

In this section, Sareen et al.²² measured force data of the nominal DU 96-W-180 airfoil and its eroded variant featuring erosion pits and gouges distributed according to damage Type B - Stage 2²² are compared with computed force estimates obtained with ANSYS FLUENT simulations using the medium refinement grids presented in Section 4. Furthermore, several possible sources of uncertainty affecting measured and computed force estimates, including boundary layer state, low-amplitude surface roughness and its impact on boundary layer state and transition, and shape and depth of erosion cavities, are also investigated by means of CFD. All flow simulations use $l = 0.1\%$, like in the wind tunnel tests. The turbulence length scale used to calculate the far field value of ω is set to 0.2 m. This value results in the turbulence intensity remaining fairly constant between the far field boundary and the airfoil. Maintaining a fairly constant level of l in the physical domain of the simulation is important because the domain is substantially larger than the wind tunnel, and the measured level of l cannot be enforced at the same distance where it was measured in the tunnel. All presented simulations refer to $Re = 1.50$ M, which is also the value for which the measured force data below are provided.

5.1 | Comparison with measured data, and impact of distributed roughness and transition

Measured and computed curves of c_l against α and c_d against α are compared in Figure 6A and 6B, respectively, whereas measured and computed drag polars and curves of c_l/c_d against α are compared in Figure 6C and 6D, respectively. The AoA range for which measured c_l data are available is smaller than that for which measured c_d data are available,²² as observed by comparing Figure 6A and Figure 6B–D. Fairly good agreement of computed results and measured data is observed, particularly in terms of overall measured and computed difference between the performance of the nominal and eroded airfoil geometries. The simulations of the eroded airfoil geometry also included a low-amplitude distributed surface roughness of 279 μ m, referring to a chord of 1 m, over 5.5% chord from the LE on both suction side (SS) and pressure side (PS). This choice improved the agreement with experimental data at higher AoAs, and it was deemed a plausible assumption in light of the uncertainty resulting from the lack

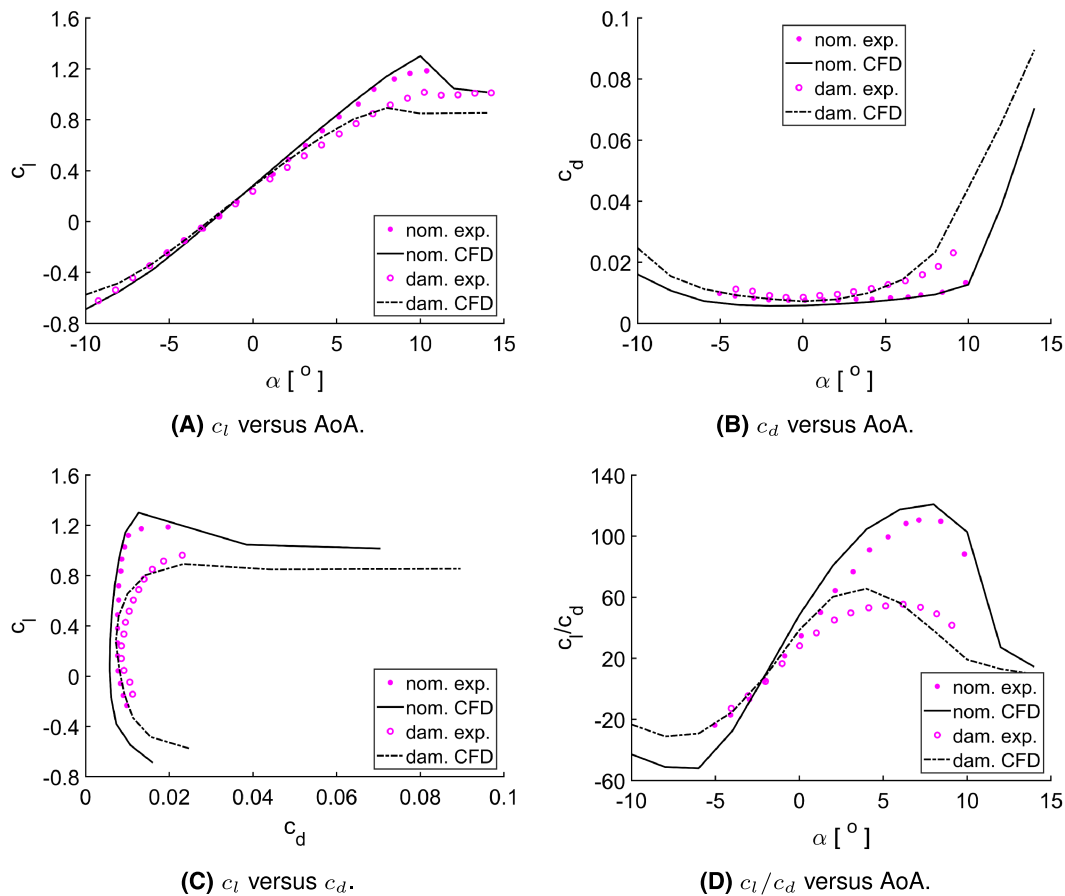


FIGURE 6 Comparison of measured and computed force data of nominal DU 96-W-180 airfoil and eroded variant featuring Type B - Stage 2 damage

of a comprehensive description of the damaged model surface state, and the possibility of surface quality reduction occurring when creating the larger erosion pits and cavities.

The c_l curves of Figure 6A highlight that both experiments and simulations predict a negligible impact of the considered erosion pattern at low AoAs, for $-3^\circ < \alpha < 3^\circ$. Both methods predict a significant c_l drop at high AoAs, with reductions in excess of 0.2 at $\alpha \approx 8^\circ$. As discussed below, part of the reason for this reduction is premature transition of the damaged airfoil SS BL, resulting, in turn, in thicker SS BL on the rear part of the airfoil SS and anticipated flow separation over the nominal airfoil working at the same nominal AoA. At the lowest AoAs considered, the experimental measurements do not show a significant detrimental impact of erosion on the lift force. Conversely, the simulations predict reductions of the eroded airfoil $|c_l|$ of up to about 0.1. This trend difference may be due to some discrepancies between the digital and physical erosion patterns on the PS, as the airfoil performance at low AoAs is significantly affected by the PS surface state. It is also noted that for the airfoil featuring LE delamination, which is a more severe erosion stage than that associated with the erosion cavities considered in this study, the experimental data of Sareen et al.² show a $|c_l|$ reduction at low AoAs. Moreover, that reduction is predicted fairly well by CFD¹¹ simulations of the same experiment. The fact that the uncertainty affecting the definition of the simpler LE delamination geometry is likely to be smaller than that affecting the geometry definition of the LE erosion cavities supports the assumption that the present overprediction of the lift loss at low AoAs is due to some discrepancies between the eroded PS geometry of the physical model and that used for the CFD simulations.

The curves of Figure 6B also highlight a fair agreement of the measured and computed differences of the c_d values of the eroded and nominal airfoils. One also notes that the CFD simulations reproduce well the experimentally observed trend of c_d increase of the damaged airfoil as AoAs increase, although the computed drag coefficients are slightly higher than the measured ones at the highest AoAs considered. The overall agreement of measured and computed drag polars reported in Figure 6C, as well as that of the measured and computed profiles of c_l/c_d against α reported in Figure 6D, is fairly good. It is particularly encouraging that the experimentally measured reductions of the maximum c_l/c_d due to the considered erosion cavities and the AoA at which the maximum c_l/c_d occurs are predicted fairly well by the presented CFD analyses.

To examine in quantitative terms the measured and computed differences of force data, Figure 7A reports the c_l difference between the eroded and nominal airfoils against the AoA, whereas Figure 7B reports the c_d difference between the same airfoils. The curve labeled “exp.” refers to the experimental data, whereas the curve labeled “dam. rough CFD” refers to the reference CFD data reported in Figure 6. These curves

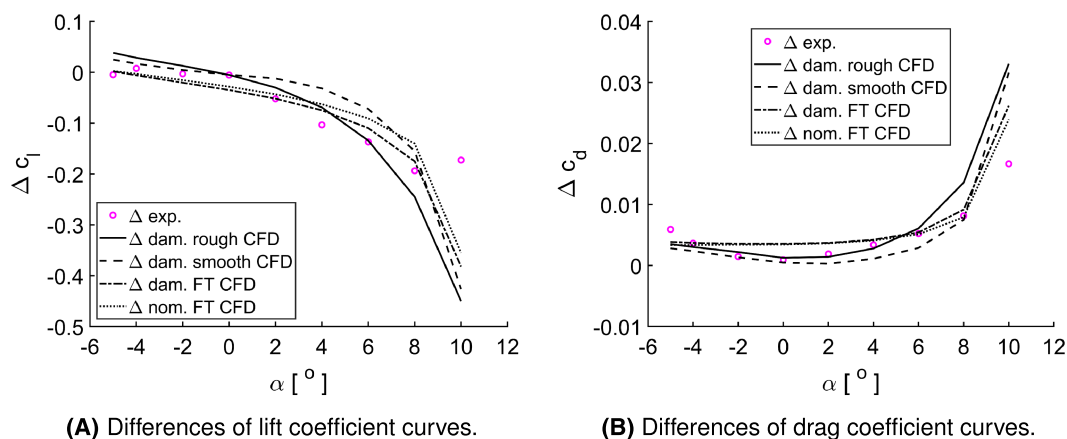


FIGURE 7 Measured and computed differences of force coefficients of eroded DU 96-W-180 airfoil featuring Type B - Stage 2 damage and its nominal counterpart

confirm overall fairly good agreement of measured data and reference CFD simulations. Furthermore, they both indicate a c_l reduction of nearly 0.14 and a c_d increase of about 0.0061 at $\alpha = 6^\circ$, which is a representative operating condition for WT blade sections featuring this airfoil. At $\alpha > 6^\circ$, however, the reference CFD simulation overpredicts the experimental level of c_l reduction and c_d increase.

To try and separate the impact of distributed surface roughness and the larger and sparse geometry perturbations due to the considered erosion cavities on the patterns of c_l and c_d variations examined above, three additional CFD simulation sets have been performed, namely, (a) one using the eroded geometry without distributed roughness at the LE but using transition modeling as the reference simulations, labeled “dam. smooth CFD”; (b) one using the eroded geometry without distributed roughness and without transition modeling, labeled “dam. FT CFD”; and (c) one using the nominal geometry without distributed roughness and without transition modeling, labeled “nom. FT CFD.” The difference between these three force data sets and the smooth nominal airfoil CFD data set is also plotted in Figure 7. Some important observations can be made. Firstly, the drag increase and the lift reduction predicted by the transitional analysis are overall lower when no distributed roughness is included, as expected: at $\alpha = 6^\circ$, a typical AoA for blade sections featuring this airfoil, the c_l reduction and the c_d increase predicted without distributed roughness are about 0.07 and 0.003, respectively. As shown below, the higher losses of the transitional analysis with LE roughness are due to the fact that at low AoA, roughness increases the BL thickness, decreasing lift and increasing profile drag; at higher AoA, the considered distributed roughness level also yields premature transition, indicating that at these AoA levels, the Reynolds number Re_k based on the roughness height k exceeds the critical threshold $(Re_k)_{cr}$.¹⁸ The minimum c_l and c_d differences between the two transitional simulations occur at the maximum AoA of 10° considered in this analysis, indicating that at this value the flow separation occurring after stall is not significantly affected by LE roughness.

A second key note is that the drag increase and the lift reduction predicted by the fully turbulent simulations of both the nominal and eroded airfoils without roughness are significant and differ relatively little from each other over the considered AoA range. This indicates that if the distributed LE roughness is sufficiently large to trip BL transition at the LE for all AoAs ($Re_k < (Re_k)_{cr}$), one may avoid both modeling laminar-to-turbulent transition and resolving geometrically sparse and larger erosion cavities, significantly reducing computational costs of CFD simulations. The results of Figure 7 also show that the aerodynamic losses predicted by the transitional simulation of the eroded airfoil without roughness become significant only for $\alpha \geq 6^\circ$ but remain notably smaller than those of the transitional simulations of the eroded airfoil with roughness for $\alpha > 2^\circ$ and are comparable to these for lower AoAs. This suggests that when the LE of WT blades featuring the considered erosion cavity pattern has a level of distributed LE roughness that starts shifting BL transition towards the LE ($Re_k < (Re_k)_{cr}$) only from certain AoAs up, the aerodynamic analysis needs to model BL transition and surface roughness and also resolves geometrically the erosion cavities. This is important to avoid underestimating the aerodynamic performance loss due to the considered type of LE erosion.

The relative patterns of the curves in Figure 7 for $\alpha > 6^\circ$ are affected not only by the BL state but also by the development of flow separation on the airfoil SS. As the AoA increases above 6° , this flow separation grows more rapidly for the transitional analysis with LE roughness and is instead more slow for the fully turbulent cases, with the smooth LE transitional result lying in between. These observations, supported by the profiles of static pressure coefficient discussed below, also highlight the importance of modeling transition and roughness and resolving cavities when the LE distributed roughness is not sufficient to trip transition at the LE for all AoAs.

Figure 8 compares the skin friction coefficient c_f and the static pressure coefficient c_p of the nominal and eroded DU 96-W-180 airfoils at $\alpha = 0^\circ$ obtained with the same physical set-ups leading to the results discussed in Figure 7. In the case of eroded LE geometries featuring erosion cavities, the c_f profiles vary along the model span, depending on whether and where a cavity is intersected by the section normal to the model span. For this reason, both the profile of the mean value μ_{c_f} of the skin friction coefficient and that of its standard deviations σ_{c_f} , both

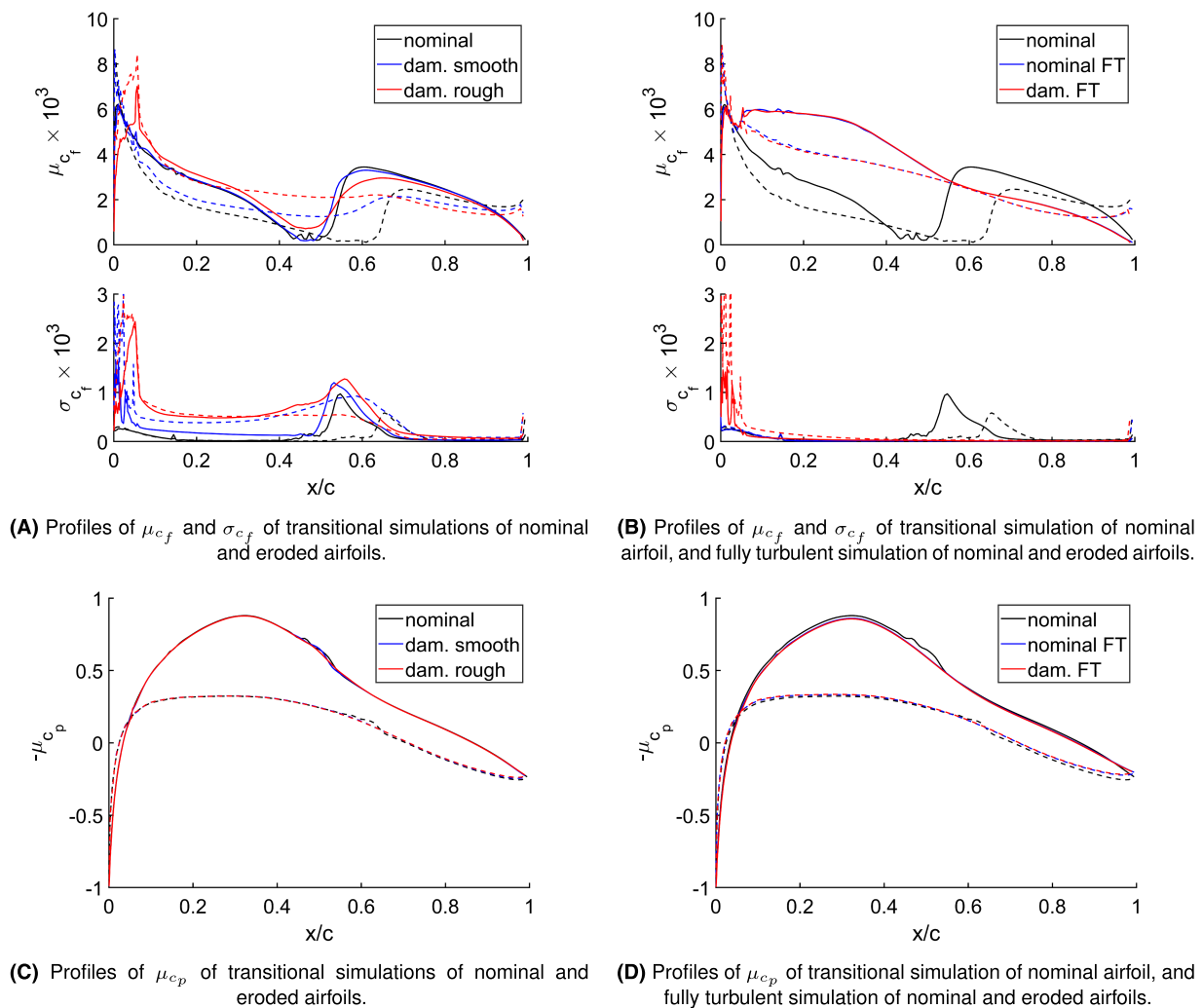


FIGURE 8 Computed mean μ_{c_f} and standard deviation σ_{c_f} of skin friction coefficient, and mean μ_{c_p} of static pressure coefficient of nominal and eroded DU 96-W-180 airfoil at AoA $\alpha = 0^\circ$. Solid and dashed lines refer to SS and PS, respectively

evaluated along the model span, are considered in the analyses. Conversely, the standard deviation of c_p is extremely small in all cases, and, for this reason, it is not reported in any of the plots below. The top plot of Figure 8A presents the chordwise profiles of μ_{c_f} of the nominal airfoil and the eroded airfoil with LE erosion cavities assuming smooth surface and surface roughness of $279 \mu\text{m}$. The bottom plot reports the chordwise profiles of σ_{c_f} for the same set-ups, whereas the corresponding chordwise profiles of μ_{c_p} are reported in Figure 8C. Figure 8B and 8D is structured as Figure 8A and 8C, respectively, but they refer to the nominal airfoil with transitional and fully turbulent BL and the eroded airfoil with LE erosion cavities assuming smooth surface and fully turbulent BL. The transitional solution profiles of the nominal airfoil are reported in all four subplots of Figure 8 to enable a more direct cross-comparison of all five solutions. In all plots, solid and dashed lines refer to the airfoil SS and PS, respectively. At $\alpha = 0^\circ$, the SS and the PS of the nominal airfoil experience transition between 50% and 60%, and between 60% and 70% chord, respectively. As visible in Figure 8C, the SS adverse pressure gradient at the position where transition occurs is relatively modest, and, therefore, detrimental impact of LE cavities and roughness do not alter the mean position where transition occurs for the two eroded airfoil set-ups (Figure 8A). On the other hand, the erosion cavities increase the mean surface viscous stress in the front part of the airfoil, and the addition of distributed LE roughness results in the SS boundary layer becoming turbulent from onset. One also sees that a significant level of spanwise variability of the surface viscous stress exists from the LE to about 60% of the chord when the airfoil features erosion cavities. The μ_{c_p} profiles of the three transitional analyses in Figure 8C differ very little from each other, and this explains why the c_l reduction at $\alpha = 0^\circ$ predicted by the two transitional analyses of the eroded airfoil in Figure 7A is very small. The c_d increase of the same two analyses in Figure 7B is instead due to the higher surface viscous stress on the PS.

At $\alpha = 0^\circ$, the surface viscous stress estimates on both the SS and the PS of the nominal and eroded airfoils predicted by the fully turbulent analyses are very close to each other and both higher than those of the transitional estimate for the nominal airfoil, as seen in Figure 8B. The

closeness of the two fully turbulent c_f profile predictions indicates that at this AoA, the geometric resolution of the erosion cavities does not affect significantly the aerodynamic performance. This is also supported by the fact that the spanwise variability of c_f of the eroded airfoil is very small. The thicker BLs associated with fully turbulent BLs from the LE also result in slightly lower aerodynamic loading, as deduced by cross-comparing the c_p profiles in Figure 8D.

The contour plots of the intermittency γ on a surface at a constant distance of 0.5 mm from the airfoil over 20% chord from the LE for $\alpha = 0^\circ$ are reported in the subplots of Figure 9. All these results are obtained with transitional flow simulations. The top, middle, and bottom rows of images refer to the nominal airfoil, the eroded airfoil with LE erosion cavities and without distributed surface roughness, and the eroded airfoil with LE erosion cavities and distributed surface roughness of $279 \mu\text{m}$, respectively. The images on the left refer to the airfoil SS, and those on the right on the

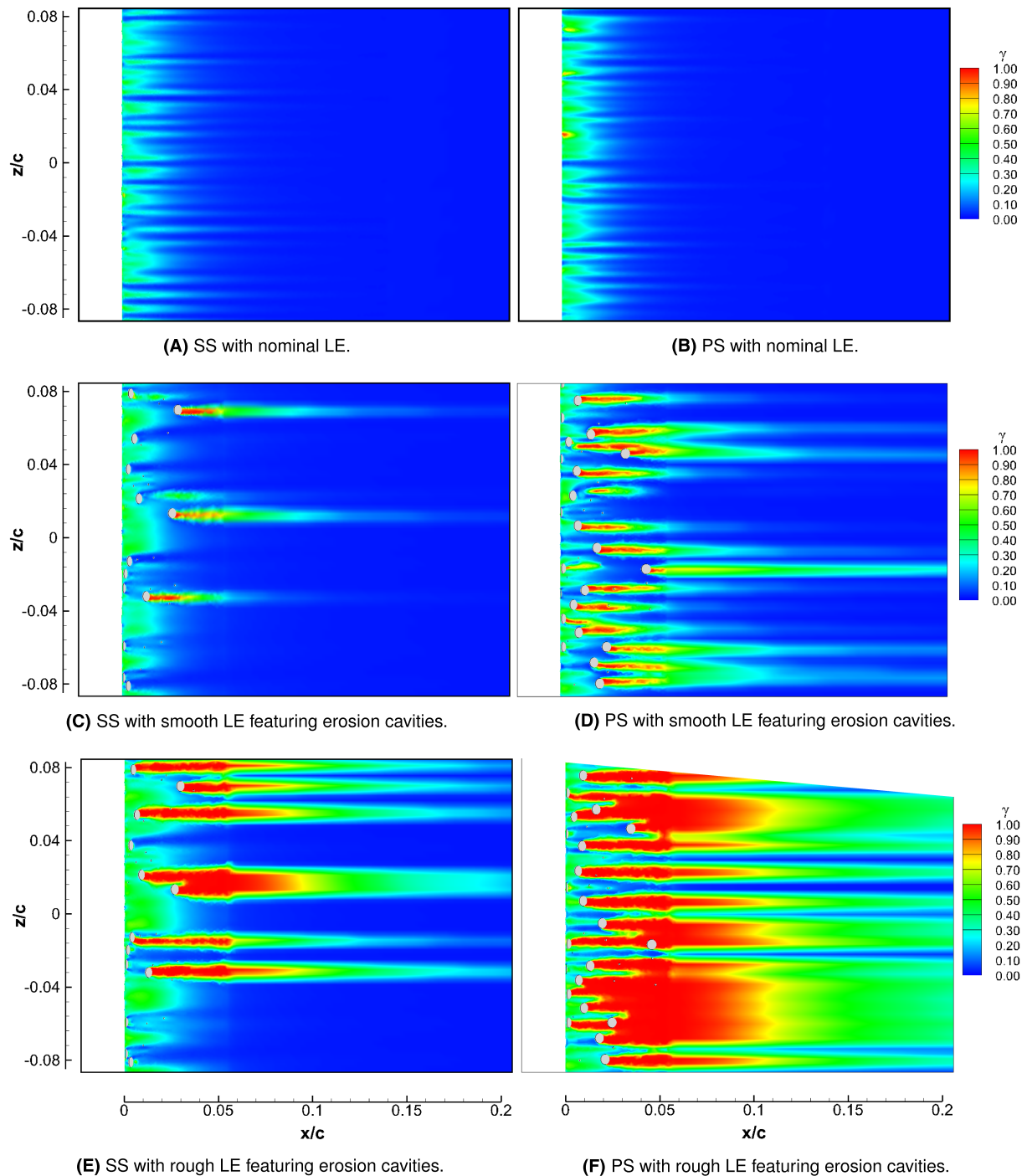


FIGURE 9 Contours of intermittency γ for AoA $\alpha = 0^\circ$ at 0.5 mm from suction side (left) and pressure side (right) of nominal and eroded DU 96-W-180 airfoils over 20% chord length from LE

right to the airfoil PS. Nonzero values of γ indicate the onset of transition and close to 1 the BL is taken to be turbulent. The contour plots of Figure 9A and 9B highlight that at the considered low AoA, no significant turbulent activity exists in the first 20% chord of the nominal airfoil, which is consistent with the conclusions drawn inspecting the c_f profiles of Figure 8A that transition occurs from 50% chord on both sides. The γ contours of the LE region with erosion cavities in Figure 9C and 9D reveal that the cavities promote turbulence, with γ reaching the upper limit of 1 behind many of the larger cavities on the airfoil PS. As seen in the corresponding c_f profiles of Figure 8A, however, this enhanced turbulent activity is not sufficient to move transition to the LE on either side. The inclusion of LE surface roughness promotes turbulence even further on both sides, as seen in Figure 9E and 9F. Due to this, the PS BL of the airfoil with LE cavities and distributed roughness becomes fully turbulent from the onset, as already seen in the corresponding c_f profile of Figure 8A.

Figure 10, which has the same structure of Figure 8, compares the skin friction coefficient c_f and the static pressure coefficient c_p of the nominal and eroded DU 96-W-180 airfoils at $\alpha = 6^\circ$ obtained using the same physical set-ups considered in the analysis reported in Figure 8 for the case $\alpha = 0^\circ$. At $\alpha = 6^\circ$, the PS profiles of μ_{c_f} of both the nominal airfoil and the airfoil with erosion cavities with and without distributed LE roughness are very close to each other and indicate that transition occurs at about 80% in all three cases. On the SS, on the other hand, substantial differences of μ_{c_f} exist among the three cases. Firstly, the SS BL of the nominal airfoil remains laminar until about 40% chord from the LE, becoming fully turbulent at about 50% chord, whereas the μ_{c_f} profiles of the airfoils with LE cavities with and without distributed roughness highlight fully turbulent skin friction levels from onset. Thirdly, as expected, the c_f levels of the pitted airfoil are notably higher when including LE distributed roughness, particularly over the first half of the airfoil chord. The σ_{c_f} profiles of Figure 10A show that the spanwise variability of c_f of the airfoil with erosion cavities is significantly reduced by the existence of distributed surface roughness. This indicates that at medium and high AoA, the

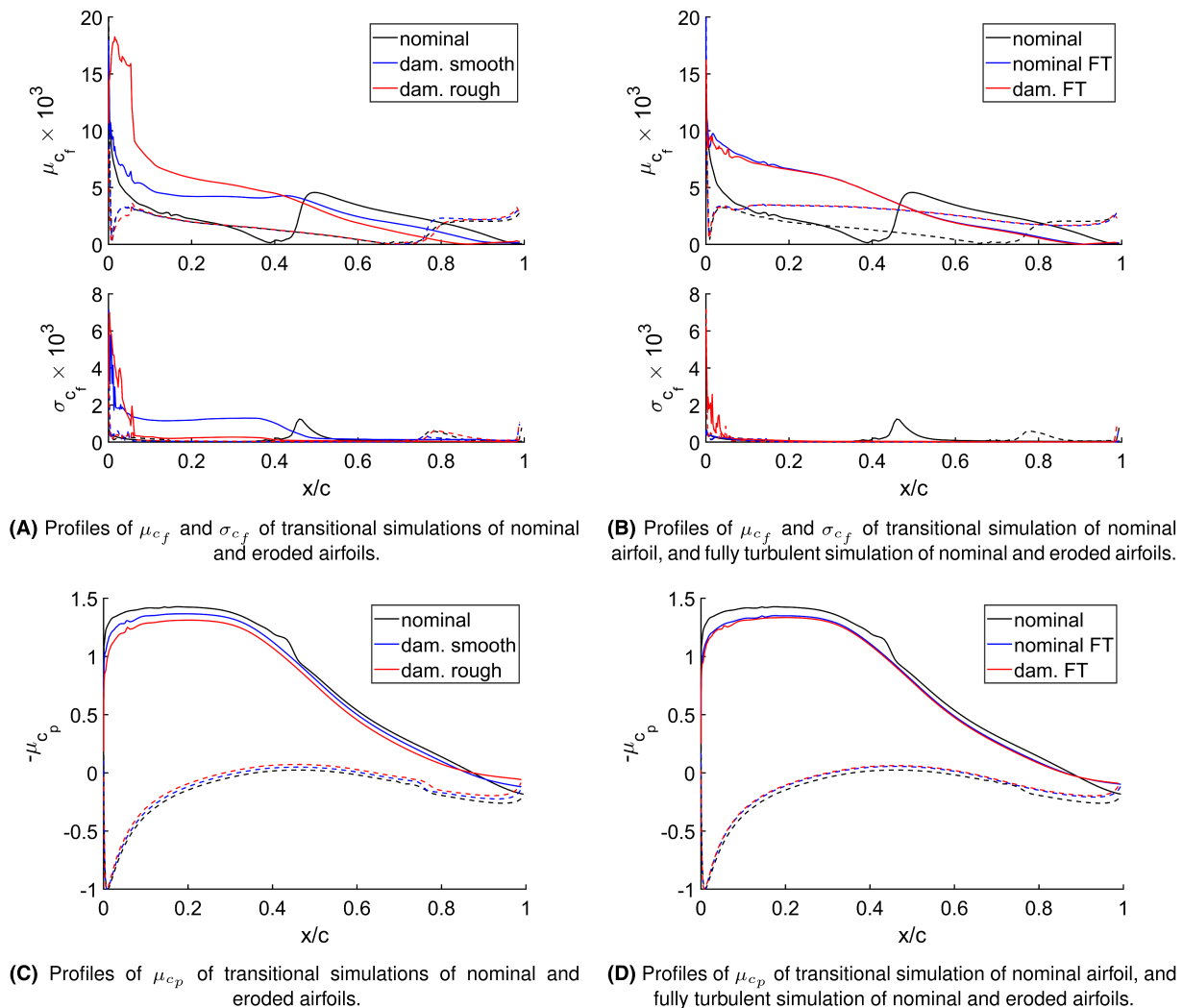


FIGURE 10 Computed mean μ_{c_f} and standard deviation σ_{c_f} of skin friction coefficient, and mean μ_{c_p} of static pressure coefficient of nominal and eroded DU 96-W-180 airfoil at AoA $\alpha = 6^\circ$. Solid and dashed lines refer to SS and PS, respectively

weight of distributed LE roughness in triggering transition at the LE is comparable or possibly even higher than that of larger and sparser erosion cavities. The μ_{c_p} profiles of Figure 10C indicate significantly higher differences among the predicted loading than observed at $\alpha = 0^\circ$. The highest and lowest loading are obtained by the nominal and eroded airfoil with added distributed roughness, respectively, and the loading of the airfoil with cavities and without distributed roughness lies in between. The lower loading of the eroded airfoil with roughness is partly due to a flow separation on the SS close to the trailing edge (TE) starting at the considered AoA. This flow separation is less pronounced for the eroded airfoil without roughness and is absent for the nominal airfoil. The aforementioned TE flow separation in the eroded airfoil case is caused by the thicker and less energetic SS BL due to premature transition, and these characteristics are exacerbated by the addition of distributed roughness.

Similarly to the $\alpha = 0^\circ$ case, also at $\alpha = 6^\circ$ the surface viscous stress estimates on both the SS and the PS of the nominal and eroded airfoils predicted by the fully turbulent analyses are very close to each other and both higher than those of the transitional estimate for the nominal airfoil, as seen in Figure 8B. The closeness of the two fully turbulent c_f profiles confirms that also at this AoA, the geometric resolution of the erosion cavities does not affect significantly the aerodynamic performance. This is also supported by the fact that the spanwise variability of c_f of the eroded airfoil is very small. The thicker and less energetic BLs due to LE transition also result in lower aerodynamic loading, as deduced by cross-comparing the c_p profiles in Figure 10D. Cross-comparison of the μ_{c_p} profiles of Figure 10C and 10D shows that the profiles of the transitional simulation of the eroded airfoil with distributed roughness, on one hand, and the fully turbulent analyses of the nominal and eroded airfoil, on the other, are very close, confirming that, once the SS BL is turbulent from the LE, the geometric resolution of the considered cavity pattern and extent does not significantly alter the prediction of the performance reduction.

The γ contour plots of the transitional flow simulations on a surface at a constant distance of 0.5 mm from the airfoil over 20% chord from the LE for $\alpha = 6^\circ$ are reported in the subplots of Figure 11. Similarly to the case of Figure 9, the top, middle, and bottom rows of images refer to the nominal airfoil, the eroded airfoil with LE erosion cavities and without distributed surface roughness, and the eroded airfoil with LE erosion cavities and distributed surface roughness of 279 μm , respectively. The images on the left refer to the airfoil SS, and those on the right to the airfoil PS. Nonzero values of γ indicate the onset of transition and close to 1 the BL is taken to be turbulent. The contour plots of Figure 11A and 11B highlight that, like at $\alpha = 0^\circ$, also at $\alpha = 6^\circ$ no significant turbulent activity exists in the first 20% chord of the nominal airfoil, which is consistent with the corresponding c_f profiles of Figure 10A, showing that transition occurs from about 40% chord on the SS and about 70% chord on the PS. The γ contours of the LE region with erosion cavities in Figure 11C show that at the considered AoA, which is typical of rated wind speed operation, the role of erosion cavities in promoting turbulent activity and transition is substantial, with γ reaching and maintaining the upper limit of 1 behind the majority of the larger cavities on the airfoil SS. As seen in the c_f profiles of Figure 10A, this enhanced turbulent activity is sufficient to move the SS BL transition to the LE. The γ contours of Figure 11C also highlight a significant variation of γ in the spanwise direction, which correlates with the larger cavity positions on the surface. This variability also yields large variations of c_f in the spanwise direction, which explains the relatively large standard deviation of the SS c_f observed in Figure 10A. The inclusion of LE surface roughness promotes turbulent activity even further on the SS, as seen in Figure 11E. As a consequence, the SS BL of the airfoil with LE cavities and distributed roughness has a nearly constant value of $\gamma = 1$ over the entire span, yielding, in turn, lower standard deviation of c_f , as seen in Figure 10E.

5.2 | Estimates of annual energy production losses

To estimate the AEP loss level associated with the computed and measured aerodynamic performance loss of the DU 96-W-180 airfoil highlighted in Figure 6, an AEP analysis of the NREL 5-MW reference turbine²¹ is considered. The turbine aerodynamic performance is determined using the NREL AeroDyn blade element momentum theory code,³³ assuming steady wind with no vertical shear and modeling all wind turbine components as rigid. In these analyses, the NACA 64-618 airfoil, which is used from 70% rotor radius to blade tip and has thickness of 18%, like the DU 96-W-180 airfoil, has been replaced with the latter airfoil. In the AEP loss analysis reported below, the AEP of two variants of the NREL 5-MW turbines are compared. One is the turbine featuring the nominal DU 96-W-180 airfoil, and the other is that featuring the DU 96-W-180 airfoil with LE erosion cavities. The replacement of the nominal NACA 64-618 airfoil with the nominal DU 96-W-180 airfoil results in a variation of the power coefficient C_p , as the shape of the original blade planform is optimized for operation with the NACA 64-618 airfoil. Using the nominal DU 96-W-180 rather than the NACA 64-618 airfoil results in the maximum aerodynamic C_p being 0.483 rather than 0.492. The force coefficients of the nominal DU 96-W-180 airfoil used for this estimate are those labeled “nom. CFD” in Figure 6, and those of the nominal NACA 64-618 airfoil have been determined with transitional CFD simulations of the same type as those used for the nominal DU 96-W-180 airfoil for consistency. The aforementioned C_p variation does not affect the AEP loss analysis below, because the AEP loss due to erosion is estimated using the same baseline airfoils. Using the computed lift and force data of the eroded DU 96-W-180 airfoil, namely, those labeled “dam. CFD” in Figure 6, results in the maximum C_p dropping from 0.483 to 0.465.

The radial profiles of blade forces of the modified NREL 5-MW turbine blade featuring the nominal and eroded DU 96-W-180 airfoils are provided in Figure 12, with the profiles of normal force per unit length F_n shown in Figure 12A, and those of tangential force per unit length F_t shown in Figure 12B. All results refer to a close-to-rated wind speed of 11 m/s and rotor angular speed of 12.1 RPM. Also in this case, the computed force coefficients of the nominal and eroded DU 96-W-180 airfoils of Figure 6 have been used. Both plots indicate notable reductions of both

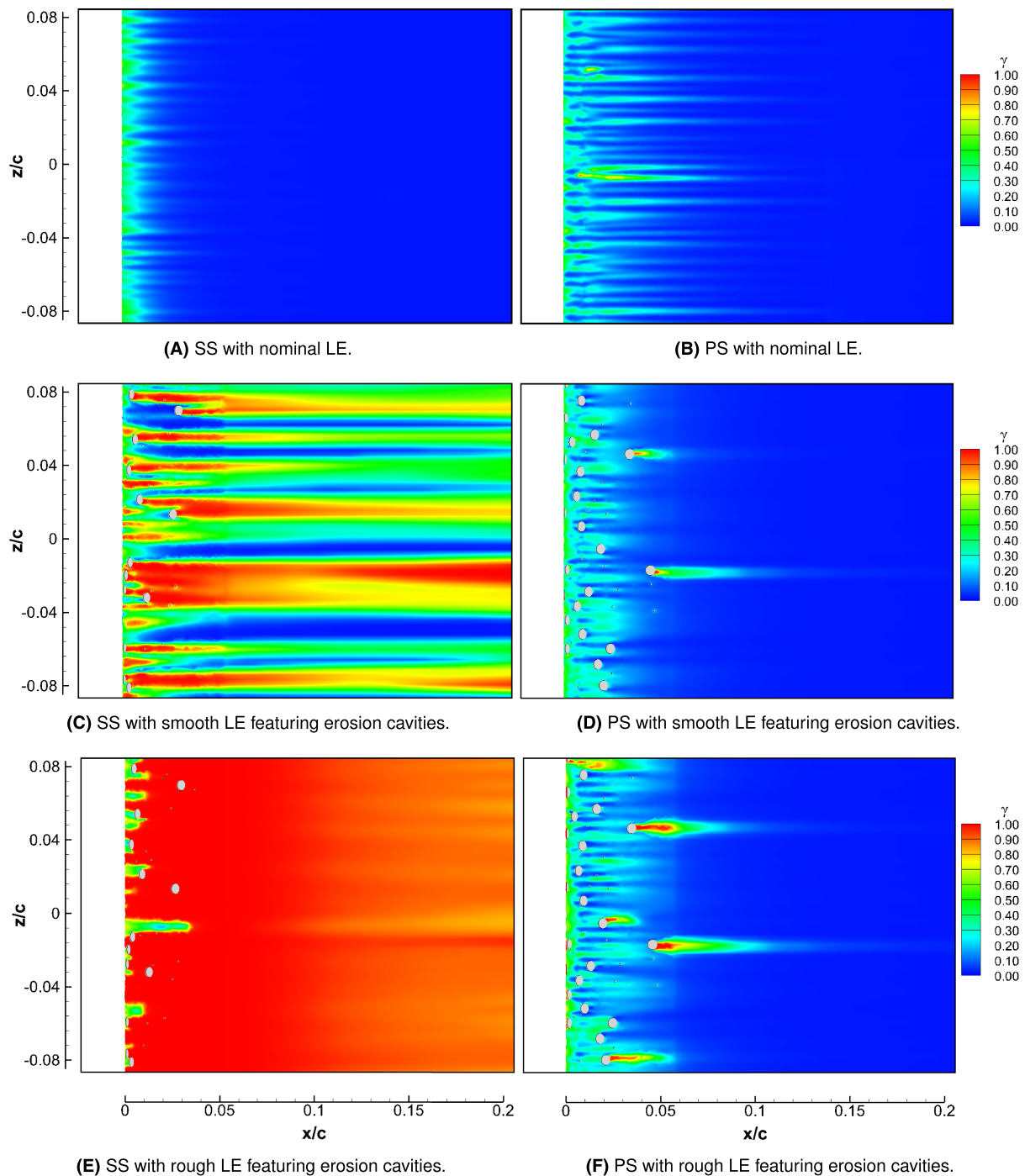


FIGURE 11 Contours of intermittency γ for AoA $\alpha = 6^\circ$ at 0.5 mm from suction side (left) and pressure side (right) of nominal and eroded DU 96-W-180 airfoils over 20% chord length from LE

force components on the outboard blade portion affected by LE erosion. These reductions, also occurring at lower wind speeds, account for the aforementioned C_p reduction due to erosion. For wind speeds above the rated wind speed, the tangential and normal force components of the nominal and eroded blades also differ. However, the turbine power can be kept constant and equal to the rated value relying on the blade pitch control that curtails the power to the rated value fairly independently of LE erosion.¹¹

The site considered for the AEP analysis has a Rayleigh wind frequency distribution characterized by mean wind speed of 9.36 m/s. AEP estimates have been considered, all using the same wind frequency distribution and differing for the power curves computed with AeroDyn. Two power curves have been obtained using the computed estimates of the force coefficients of the nominal and eroded DU 96-W-180 airfoils reported in Figure 6, and two power curves have been obtained using the measured force coefficients of the same airfoils. The AEPs thus

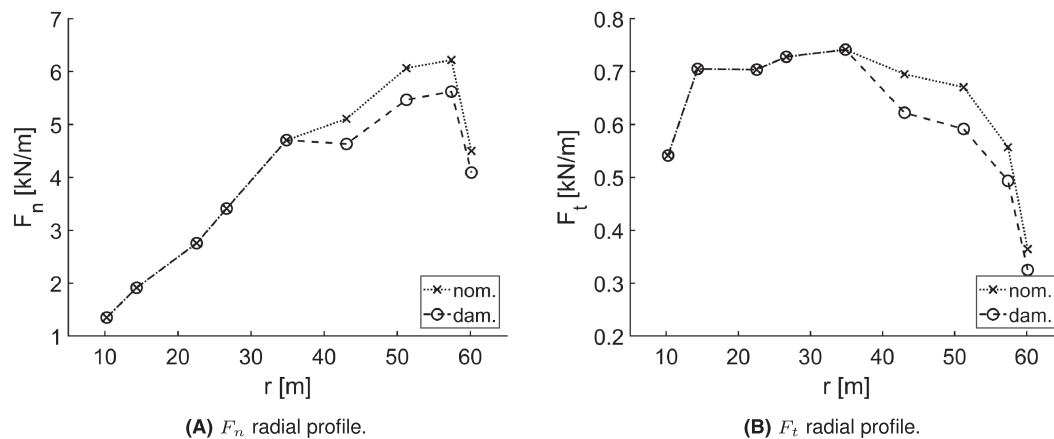


FIGURE 12 Radial profiles of normal component F_n and tangential component F_t of NREL 5 MW turbine blade featuring nominal and eroded DU 96-W-180 airfoil from 70% rotor radius to blade tip. Results refer to wind speed of 11 m/s and rotor angular speed of 12.1 RPM

TABLE 4 AEP of nominal and damaged NREL 5-MW turbine featuring nominal and eroded DU 96-W-180 between 70% rotor tip to blade tip

	Nom. exp.	Dam. exp.	Nom. CFD	Dam. CFD
AEP (MWh)	22 472	21 882	22 610	22 144
% loss	-	- 2.62	-	- 2.06

computed and their loss due to the considered erosion pattern are reported in Table 4. One sees that the order of magnitude of the AEP losses based on computed and measured force coefficients is comparable, as the former amounts to about 2.1% and the latter to about 2.6%.

It is noted that the DU 96-W-180 force data used for these analyses refer to $Re = 1.5$ M, whereas the outboard blade of this turbine operates at $Re \geq 7$ M. At the relatively low local AoAs of these blade sections, however, the c_l and c_d sensitivity to Re is modest, and the presented AEP loss levels are deemed realistic.

5.3 | Sensitivity to cavity shape and depth, and cavity flow patterns

The presented numerical analysis of the experiments reported in Sareen et al.² and Sapre²² is based on the assumption of a semispherical shape with sharp edges of the erosion cavities applied to the tested airfoil. However, no specific information on this aspect has been reported. In order to investigate the uncertainty affecting the detailed geometry definition of the pits and gouges applied to the physical model of the eroded DU 96-W-180 airfoil used in the wind tunnel tests, a parametric computational analysis of the impact of different cavity shapes has been undertaken. Five different cavity shapes have been analyzed, namely, the semispherical cavity used in all analysis of Section 5.1 (Shape 1), the same semispherical cavity featuring a chamfer (Shape 2), a deep cylindrical cavity with depth equal to the cavity radius (Shape 3), a shallow cylindrical cavity with depth equal to half the cavity radius (Shape 4), and the deep cylindrical cavity of Shape 3 modified with the same chamfer of Shape 2. The diameter of the cavity is 5.6 mm in all cases, and the chamfer of Shapes 2 and 5 has height of 0.41 mm and is at 45° to the airfoil surface. All five airfoil models have a spanwise width of 11.2 mm, and each model features one cavity of the same type on both the SS and the PS at 2.5% c , with the cavity center at midspan. The rest of the physical domain and all BC types are the same as those of the analyses discussed in Section 5.1. All simulations yielding the results discussed below are obtained using the $\gamma - Re_\theta$ transition model, do not include distributed surface roughness, and are at $Re = 1.5$ M.

The side view of all considered cavity types is shown in the top part of Figure 13, whereas the bottom part provides the curves of lift coefficient c_l , the drag coefficient c_d , and the ratio c_l/c_d versus the AoA α of the airfoils featuring cavities with Shapes 1–5 at the LE. Inspections of these results indicate that no lift loss is incurred for any of the considered cavity types for $-2^\circ < \alpha < 2^\circ$ and that the drag increase in the same range is very small for all cylindrical cavities and marginally higher for all semispherical cavities. As α increases, however, both the lift reduction and the drag increase of all five damaged airfoils become more severe. The smallest impairment of the aerodynamic performance is obtained with the cylindrical holes, and the lift and drag degradation with this cavity type appears to be unaffected by both the cavity depth and the chamfer. The largest loss of aerodynamic performance is obtained with the chamfered semispherical cavities, with the loss caused by semispherical cavities lying between that of the cylindrical cavities and that of the chamfered semispherical cavities. For reference, at $\alpha = 6^\circ$ the nominal airfoil has

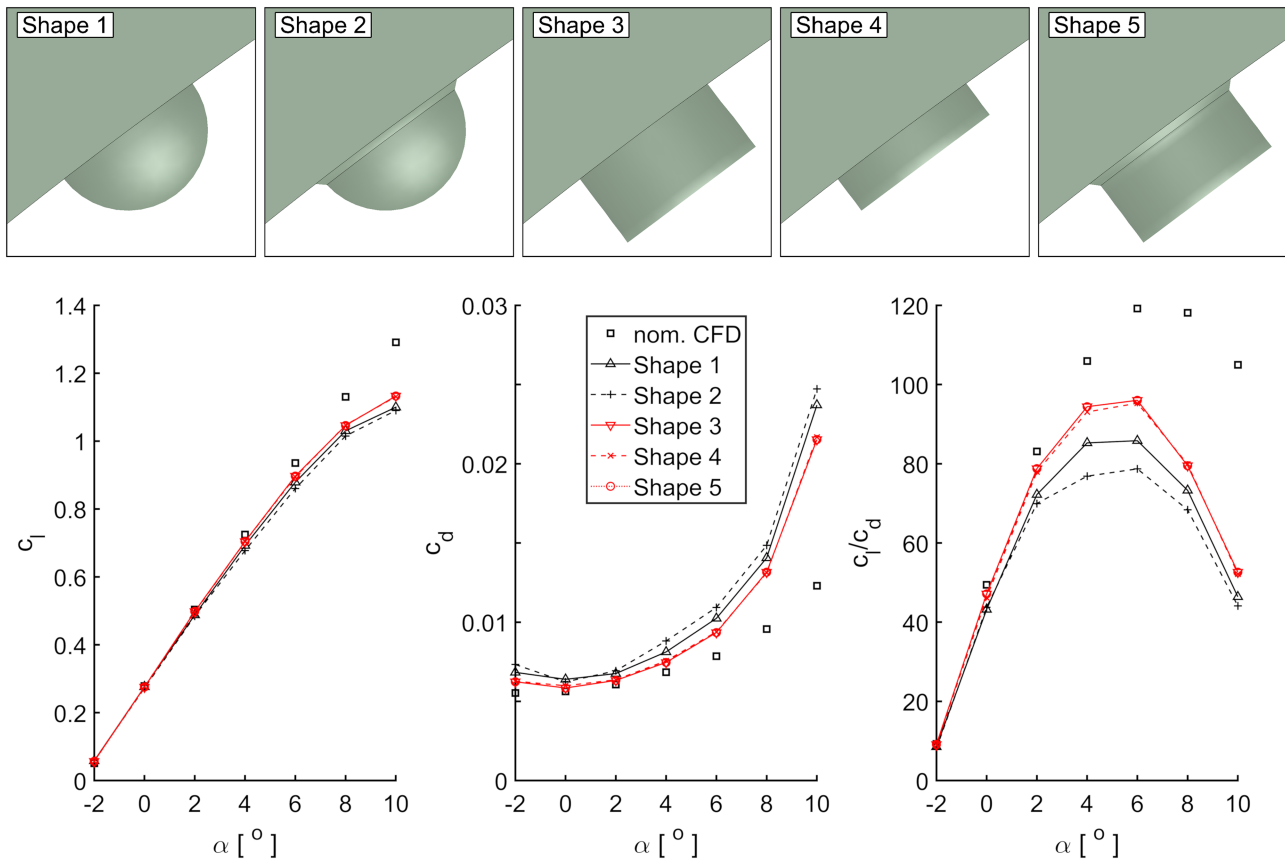


FIGURE 13 Top: geometry of semispherical cavity (Shape 1), chamfered semispherical cavity (Shape 2), deep cylindrical cavity (Shape 3), shallow cylindrical cavity (Shape 4), and chamfered deep cylindrical cavity (Shape 5). Bottom: curves of lift coefficient c_l , drag coefficient c_d , and ratio c_l/c_d versus AoA α of DU 96-W-180 airfoil featuring cavities with Shapes 1–5 at LE

$c_l = 0.935$, whereas the lift coefficient of the airfoils with Cavity Types 1 to 4 is 0.877, 0.860, 0.897, and 0.894, respectively. At the same AoA, the nominal airfoil has $c_d = 0.0078$, whereas the drag coefficient of the airfoils with Cavity Types 1 to 4 is 0.0102, 0.0109, 0.0093, and 0.0094, respectively. These observations, made on the basis of this particular parametric analysis, point to the fact that the impact of erosion cavities on airfoil performance depends significantly on both the overall internal geometry of the cavity and the geometry close to the airfoil surface. This is indicated by the fact that the same chamfer notably increases the aerodynamic performance impairment due to the considered semispherical cavities but does not alter the force coefficients of the airfoil featuring cylindrical cavities. Cross-comparison of the force coefficients of airfoil featuring the considered cylindrical cavities also indicates negligible dependence of the aerodynamic performance loss on the cavity depth.

Figure 14 depicts the limiting streamlines and the contours of the spanwise velocity component v_z past the chamfered semispherical cavity on the SS. The flow visualization refers to oncoming flow at $\alpha = 6^\circ$, and the surface on which streamlines and v_z contours are reported is at 0.5 mm from the airfoil surface. A notable lack of flow symmetry past the midspan plane is observed, highlighted both by significant positive levels of different magnitude of v_z on both sides of the cavity and a shift of the limiting streamlines behind the cavity in the positive z direction. These patterns indicate a significant amount of flow leaving the erosion cavity also on the side with negative concavity in the z direction. The flow leaving the cavity laterally and at the rear edge constitutes an obstruction for the more energetic fluid flowing above the cavity. When the main and the cavity streams meet, the main BL becomes turbulent and thickens. A similar occurrence was also noted behind the forward facing step forming in the case of LE delamination.¹¹ Cross-comparing the flow field patterns around the cavity edge of the five considered cavities also shows that the largest blockage resulting from the flow leaving the cavity is that of the chamfered semispherical cavity, indicating that sharper cavity edges may be less detrimental for aerodynamic performance. However, the fact that the same chamfer has negligible impact on the performance of the airfoil with cylindrical cavities indicates that the slope of the entire lateral wall of the cavity (all the way down to the cavity floor) has a significant impact on the airfoil performance. This may be due to the fact that cavities with lateral walls normal to the airfoil surface confine more effectively the recirculating cavity fluid, reducing the perturbation to the airfoil BL around the cavity. In operation, the shape of the cavity edges is likely to depend on the structural properties of the LE material at the erosion time.

Figure 15 presents the projected streamlines and the contours of velocity magnitude $|\underline{v}|$ of the chamfered semispherical cavity on three orthogonal sections for AoA $\alpha = 6^\circ$. From left to right, the three subplots consider, respectively, the spanwise section containing the cavity axis,

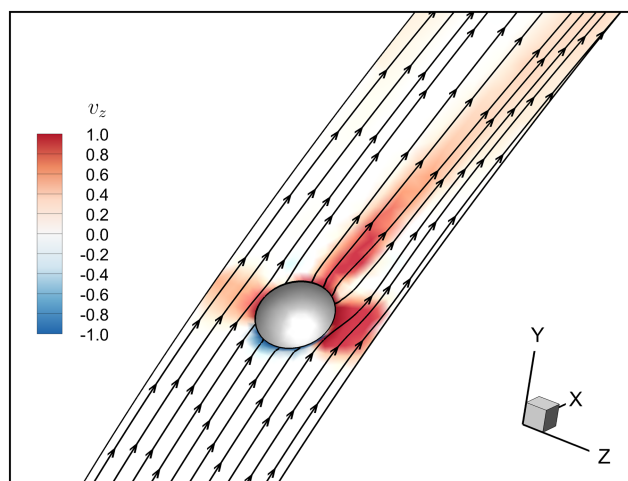


FIGURE 14 Limiting streamlines and contours of spanwise velocity component v_z at 0.5 mm from airfoil surface past SS chamfered semispherical cavity for oncoming flow at $\alpha = 6^\circ$

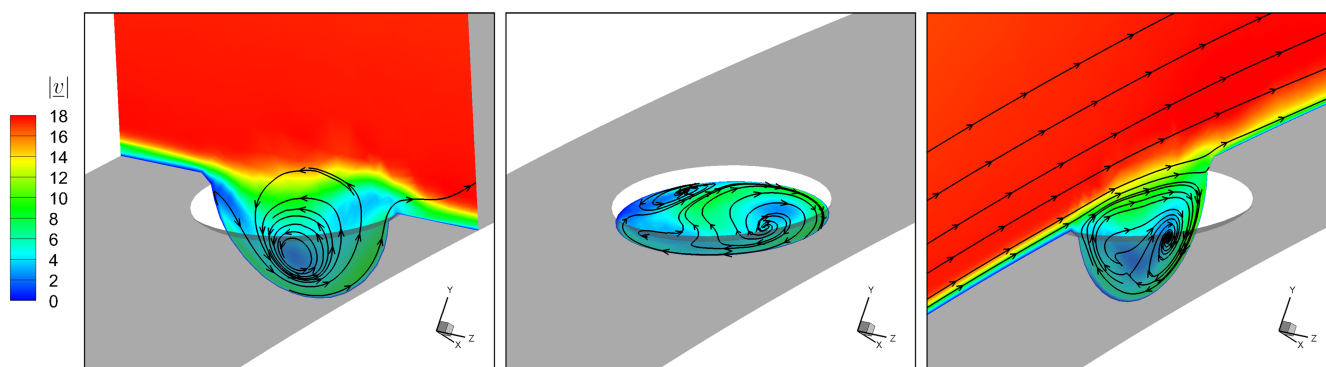


FIGURE 15 Projected streamlines and contours of velocity magnitude $|v|$ of chamfered semispherical cavity on three orthogonal sections for oncoming flow at $\alpha = 6^\circ$. Left: spanwise section containing cavity axis. Center: section normal to cavity axis. Right: chordwise section containing cavity axis

the section normal to the cavity axis, and the chordwise section containing the cavity axis. All results highlight the complex 3D character of the cavity flow, and the left and central subplots also point to the lack of flow symmetry discussed above. The $|v|$ contours of the spanwise section (left subplot) also highlight the thicker boundary layer on the right-hand side of the cavity due to the blockage associated with part of the cavity fluid leaving in this region. It has been found that the cavity flow asymmetry is observed also using symmetry BCs on both lateral boundaries of the domain. In light of the symmetry of the airfoil model and the boundary conditions, the lack of flow symmetry may look surprising. However, small numerical perturbations of the numerical solution, such as those resulting from the CFD grid not being symmetric about the midspan plane, may result in a symmetric flow state not being achievable. In the context of the continuous governing conservation laws, this circumstance may correspond to the existence of a supercritical pitchfork bifurcation,³⁴ whereby, above a critical Reynolds number and/or AoA, the symmetric solution becomes unstable and the nonsymmetric solution with significant levels of vortical cavity flow in the plane normal to the cavity axis becomes instead stable. In the authors' view, the nonsymmetric vortical solution is more representative of real erosion cavities, featuring irregular shapes which would prevent symmetric solutions even ignoring the desymmetrizing perturbations due to rotational effects and blade twist and taper.

6 | CONCLUSIONS

A thorough numerical investigation into the impact of LE erosion cavities on the aerodynamic performance of wind turbine airfoils has been presented. Three-dimensional RANS CFD has been used to study the aerodynamics and the performance of the nominal DU 96-W-180 airfoil and one of its eroded variants considered in the wind tunnel experimental measurement campaign of Sareen et al.² The considered variant is

representative of intermediate to advanced LE erosion of utility-scale wind turbines. The eroded LE simulations have both resolved the geometry of large and sparse erosion cavities and modeled lower level distributed surface roughness to assess the impact of these erosion features on laminar-to-turbulent transition and overall airfoil performance combined and in isolation. Overall good agreement between measured and computed force data of the nominal and the eroded airfoil geometries has been found. Making use of a variant of the NREL 5-MW turbine obtained by replacing the NACA 64-618 with the DU 96-W-180 airfoil, an AEP loss between 2.1% and 2.6%, based on both experiments and simulations, has been observed.

It has been found that the resolved isolated cavities can trigger LE transition of the SS BL from an AoA of about 6° , starting to decrease lift and increase drag with respect to the smooth nominal airfoil values. The addition of distributed surface roughness with roughness height smaller than the cavity characteristic size worsens the performance loss. When modeling the BLs as fully turbulent, the geometric resolution of the erosion cavities has a small impact on the aerodynamic performance at all considered AoAs, confirming indirectly that the key role of the resolved larger cavities is to trigger transition. Consequently, geometric resolution of large and sparse LE erosion cavities and consideration of laminar-to-turbulent transition in the AoA range at which the outboard part of WT blades operates ($2^\circ < \alpha < 6^\circ$) are key to more reliable estimates of turbine performance losses. Modeling distributed surface roughness, whose roughness height is likely to be smaller than the typical dimension of sparse erosion cavities, is also important, as this feature affects the properties of BLs and, if sufficiently large, may trigger transition over the entire spanwise length affected. A simulation-based parametric study into the impact of the geometry of LE erosion cavities on the aerodynamic performance impairment, aiming to estimate the weight of the uncertainty on the erosion cavity geometry in the analysis of the wind tunnel data at hand, shows that the depth of cylindrical holes has a very small impact on the performance of the eroded airfoil. It also highlights that the aerodynamic loss depends in a strongly coupled fashion on both the overall cavity shape and the geometry of the cavity around its intersection with airfoil surface. Semispherical cavities are found to induce greater aerodynamic losses than cylindrical cavities, seemingly due to the more effective confinement of the cavity fluid associated with cylindrical cavities, which thus reduce flow perturbations of the airfoil BL. Cavity chamfers increase the performance reduction caused by semispherical cavities, whereas they have very limited impact when applied to cylindrical holes. This parametric analysis provides a good starting base for wider and more general investigations into wind turbine blade performance losses due to blade erosion.

All CFD grids and boundary conditions used in this study have been made available at <https://www.sites.google.com/site/mscampobasso/research-data> for use by other researchers.

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