

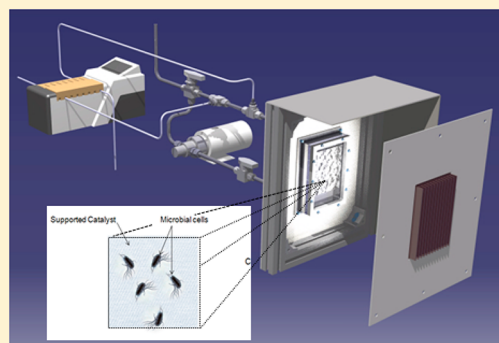
1 Continuous-Flow Aqueous System for Heterogeneous Photocatalytic 2 Disinfection of Gram-Negative *Escherichia coli*

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6 **ABSTRACT:** Within the global objective to develop a sustainable oxidative
7 process based on heterogeneous photocatalysis, the possibility of combining
8 solar UV irradiation and a supported semiconductor all while working in an
9 open reactor running in continuous flow is a pertinent option. Here we
10 investigated a heterogeneous photocatalytic disinfection process performed
11 with a 2D-photocatalytic material implemented in an open-flow flat-plate
12 reactor irradiated with a LED panel. Inactivation of Gram-negative
13 *Escherichia coli* was attempted using different UV light flux densities and
14 feed flow rates. Treatment capacities were calculated under steady-state
15 conditions using a simple mass balance between inlet and outlet. For an
16 irradiated surface of $1.5 \times 10^{-2} \text{ m}^2$, values ranged from 10 to $30 \times 10^5 \text{ MPN}$
17 $\text{h}^{-1} \text{ L}^{-1}$ as a function of working conditions. With just a few adjustments, the
18 model based on coupling mass transfer with photocatalysis-driven bacterial
19 inactivation developed previously in the case of a closed-batch cylindrical reactor was tested and extended with success.



1. INTRODUCTION

20 Water-related problems are increasingly recognized as one of
21 the most serious and immediate environmental threats to
22 humankind. Numerous approaches exist throughout the world
23 to promote wastewater reuse, especially in agriculture.¹ Urban
24 wastewater is forwarded to treatment plants (WWTP), which
25 are a set of devices (primary treatment devices followed by a
26 secondary biological treatment) designed to progressively treat
27 different pollutants. Recent station yields can reach up to 95%
28 pollution abatement. The rate achieved by this simple
29 organization may be sufficient to meet standards on discharge
30 into nature, but to make water reuse viable, a tertiary
31 disinfection treatment is needed. Microbial abatement targets
32 up to 99.9% (3 log₁₀) and obviously depends on future use of
33 the disinfected water (vegetable/tree cultivation, greenspace
34 irrigation, and aquifer recharge). More dramatically, today,
35 almost 700 million people lack improved drinking water
36 sources.² This is because rural areas of developing countries not
37 equipped with sanitation and running water public network are
38 the most affected with proliferation of many waterborne
39 diseases.² In sub-Saharan areas, unsafe drinking water alone
40 accounted for 50% of deaths.³ Providing a simple, robust and
41 efficient disinfection process adapted to a developing country
42 today represents a major health issue.

43 Most of the time, disinfection is carried out using UVC
44 irradiation and/or strong oxidizers such as ozone and chlorine.
45 UVC and ozonation are efficient against most infectious agents.
46 UVC processes involve installation, electricity, and maintenance
47 costs. If effluent is heavily charged with organic matter, then
48 chlorine can lead to organohalides, especially highly undesirable
49 trihalomethanes (THMs).^{4–6} Research is thus turning to

alternative processes, and among those currently in develop- 50
ment, photocatalysis is an interesting option. Photocatalysis is 51
an environmentally friendly water disinfection technology, 52
especially as the process can be solar-driven.^{7–10} The literature 53
has shown that photocatalysis processes can effectively 54
inactivate a wide range of bacteria,^{11,12} including *Escherichia* 55
*coli*¹³ which is by far the most studied organism in the 56
world.^{10,14} Nevertheless, the vast majority of such studies have 57
been conducted using catalysts in slurries, e.g., TiO₂,^{15,16} which 58
need to be post-treated and are almost always integrated into 59
experimental batch-type systems. These systems do not permit 60
easy translation of results to more practical engineered 61
treatment operations, e.g., real-world WWTPs, which inevitably 62
work in a pseudocontinuous way.^{17–20} Hence, catalysts will 63
likely need to be immobilized on fixed support materials, and 64
contaminated water treatment capacity should be explored 65
and/or estimated in a continuous-flow configuration. 66

Within the objective to promote the direct use of solar 67
energy to activate the photocatalytic oxidative principle, it is 68
obviously necessary to take into account the discontinuous 69
characteristic of the natural sunlight irradiation. This is a major 70
constraint to manage for efficient design and running of the 71
operating process. The large scale-up of a continuous-flow solar 72
photocatalytic disinfection technology therefore needs a 73
simulation tool capable of predicting how the process works 74

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75 when submitted to not just variable light flux density but also
76 variable effluent feed flow rates.

77 To begin addressing some of these critical issues, the work
78 reported here focused on the photocatalytic disinfection of
79 Gram-negative *E. coli* in a continuous-flow operating system
80 and using a supported catalyst implemented in a flat reactor. As
81 far as we know, few studies have addressed continuous-flow
82 processes,^{21–23} particularly for solar disinfection purposes. The
83 laboratory setup developed here is far from intended to
84 replicate the complexity of actual field-scale engineered
85 processes. However, it does enable early investigations of key
86 parameters that will be critical to the success of larger
87 continuous-flow solar treatment processes. As a first step,
88 experiments were carried out to study the effect of two key
89 parameters that govern the inactivation process: light flux
90 density and feed flow rate. An *E. coli* inactivation simulation
91 model was previously developed in the case of a treatment
92 performed in batch working mode in a closed fluid loop
93 including a cylindrical reactor.²⁴ As a second step, the ability of
94 this model to represent the performances of the open reactor
95 working in continuous flow was tested and evaluated.

2. EXPERIMENTAL SECTION

96 **2.1. Catalyst.** TiO₂ catalyst, the material most widely
97 employed for photocatalysis, was used in an immobilized form.
98 The photocatalytic medium (Paper Grad 1048) manufactured
99 by Ahlstrom consisted of TiO₂ (Millenium PC-500) as a
100 coating on nonwoven fiber. Its specific surface area, calculated
101 with reference to the mass of the total photocatalytic medium,
102 was 98 m² g⁻¹. In more detail, the photocatalytic material
103 consisted of cellulosic fibers (38 g m⁻²), TiO₂ (16.7 g m⁻²),
104 and SiO₂ (13.3 g m⁻²), where SiO₂ served as an inorganic
105 binder for the titanium deposited on the paper fibers. This
106 photocatalytic material has already been characterized,²⁵ and
107 the major concern when using the 2D material was leaching,
108 which may lead to a reactivity modification due to the change in
109 TiO₂ recovery. Because of this, the media was systematically
110 prewashed (using Milli-Q water). This prewashed media was
111 reasonably photostable and has a TiO₂ powder recovery rate of
112 about 20%. It is widely used and cited in the literature, and was
113 tested, for example, for photocatalytic treatment of several
114 organic pollutants²⁶ under artificial UV irradiation as well as
115 natural sunlight.^{27,28}

116 **2.2. Bacterial Strain and Growth.** *E. coli* strain DSM
117 30083 was used for the full bacterial inactivation study. This lab
118 strain is widely studied, has a sequenced genome, and is a
119 nonpathogenic primary model organism for lab research.^{10,14} *E.*
120 *coli* cells were grown under sterile conditions in 100 mL of
121 Luria–Bertani (Miller's LB Broth) medium at 37 °C.²⁹
122 Bacterial growth was monitored by optical density (wavelength
123 = 600 nm) in a spectrophotometer (UVmini-1240, Shimadzu).
124 Cultures in stationary phase were appropriately diluted in a
125 buffer solution (buffered sodium chloride peptone water, pH
126 7.0, Oxoid) in order to obtain targeted initial bacterial
127 concentrations. For all studies, bacterial counts were monitored
128 via MUG/*E. coli* fluorescent microplates in accordance with the
129 requirements of standard NF EN 9308–3. Bacterial count was
130 then evaluated in MPN L⁻¹ (i.e., Most Probable Number per
131 unit of volume).

132 **2.3. Processing Loop.** The lab setup (Figure 1) consisted
133 of an open processing loop regarded as a perfectly mixed
134 reactor. Its total volume of 0.25 L consisted of two parts: a
135 photoreactor and a recirculation system linked to effluent inlet

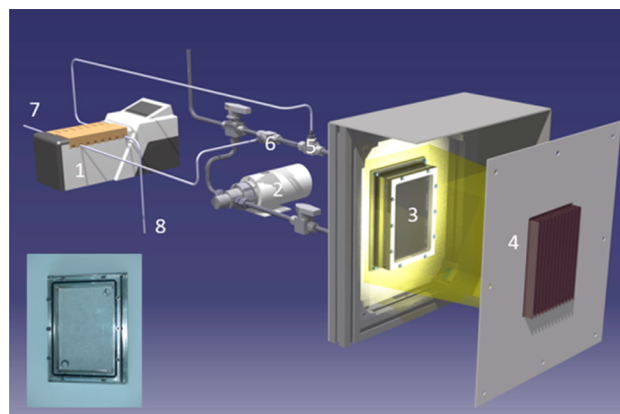


Figure 1. Processing loop: peristaltic pump (1), centrifugal pump (2), photoreactor (3), UV panel (4), withdrawal valve (5), feed valve (6), effluent to be treated (7), and treated effluent (8). Picture of the reactor with the 2D media positioned at the back face.

and outlet. The photoreactor was similar to a flat reactor with a
136 parallel-piped shape, a width of 10 cm, a length of 15 cm, and a
137 thickness of 1 cm. It had a stainless-steel base and was covered
138 in front by a plate of UV-transparent PMMA (UV transmission
139 equal to 90%). The photocatalytic 2D material was placed on
140 the irradiated back face of the reactor. To isolate it from any
141 external light source, the photoreactor was mounted within a
142 closed chamber and exposed to a panel of UVA LED diodes
143 (280 LEDs distributed in 10 rows, $\lambda = 365$ nm). The surface
144 and useful volume irradiated thus obtained were 0.015 m² and
145 0.15 L, corresponding to an irradiated area per unit of volume
146 of 10⁻⁴ m² m⁻³. Light intensity calibration curve was
147 established with a hemispherical UV sensor (UVA 365 Lutron
148 Electronic Enterprise) positioned at the same place as the flat
149 reactor surface. The PMMA reactor surface was irradiated with
150 flux density between 3 and 50 W m⁻², with a small pitch of
151 variation equal approximately to 0.2 W m⁻² thanks to the
152 control of the power supplied to the LED. This range of UV
153 flux density is similar to that emitted by the solar radiation.
154

Fluid flow in the closed fluid loop was performed with a
155 centrifugal pump (Cole Parmer), which ensured homogeneous
156 mixing of the solution in the entire system that can be thus be
157 considered a perfectly mixed reactor. In order to establish the
158 continuous flow regime, the processing loop was fed in with the
159 influent (bacterial suspension to be treated) at a constant flow
160 rate. Simultaneously, the same quantity of solution was
161 withdrawn at a same flow rate in order to keep a fixed volume
162 of fluid into the system. The supply/withdrawal flow rates were
163 modulated by a multichannel peristaltic pump (Watson Marlow
164 205 CA). Flow range was monitored between 0.01 and 0.3 L
165 h⁻¹.
166

3. MODELING

A model of bacterial inactivation was built and tested²⁴ with
167 success in the case of a reactor operating in a closed
168 recirculating circuit working in batch mode. It is based on
169 two main assumptions (that have been largely discussed
170 elsewhere):²⁴ (i) A reversible adhesion of the bacteria occurs
171 at the surface of the catalyst media; (ii) a photocatalytic
172 reaction, consecutive to the production of hydroxyl radicals by
173 the TiO₂ semiconductor under irradiation, likely degrades the
174 bacteria bonded to or in the very near vicinity of the catalyst.
175 Consequently, the couplings between bacteria mass transfer
176

177 from the liquid bulk to the catalyst surface, the “intrinsic”
 178 photocatalytic degradation rates, have to be taken into account
 179 in the global mass balances applied to the bacteria.
 180 The concentration C (MPN L⁻¹) of bacteria in the liquid
 181 bulk is the result of the general mass balance including the fluid
 182 inlet and outlet as

$$V_T \frac{dC}{dt} = \dot{m}(C_{in} - C_{out}) - V_r(K_s S_{cat}(q_e - q) + \alpha I_r^f C) \quad (1)$$

184 The mass balance applied to bacteria bonded to the catalyst
 185 surface (q in MPN m⁻²) leads to

$$\frac{dq}{dt} = K_s(q_e - q) - \alpha' I_r^{f'} q \quad (2)$$

187 where q_e (MPN m⁻²) is bonded bacteria in equilibrium with
 188 the liquid determined experimentally²⁴ and approached with a
 189 Freundlich formalism:

$$q_e = 31C^{(1/0.78)} \quad (3)$$

191 In the balances, \dot{m} is feed flow rate (L s⁻¹). V_r and V_T are the
 192 reactor and total loop volumes (L). The first term of the
 193 “disappearance” rate of the bacteria in the liquid phase in eq 1 is
 194 described according to the linear driving force (LDF) model is
 195 the flux density of bacteria transferred to the catalyst surface. It
 196 involves K_s (s⁻¹), the mass transfer coefficient expressed with
 197 the bounded phase taken as reference, and the equivalent
 198 surface of the catalyst per unit of reactor volume, S_{cat} (m² L⁻¹).
 199 The second part describes the photocatalytic disinfection
 200 kinetics expressed as a power function of the irradiation
 201 intensity I_r (W m⁻³) per unit of reactor volume and involved an
 202 energy constant α ((m³ J⁻¹)^{-f}), which is a function of
 203 semiconductor activity, and a coefficient f (dimensionless),
 204 which modulates the reaction rate with respect to light
 205 intensity. Similarly, the mass balances applied to the bacteria
 206 in adhesion (eq 2) involved the flux coming from the liquid
 207 phase (first term) and photodisinfection kinetics expressed
 208 according to a similar formulation with parameters α'
 209 ((m³ J⁻¹)^{-f'}) and f' (dimensionless).

4. RESULTS AND DISCUSSION

210 **4.1. Preliminary Assays.** The first step was to validate that
 211 the processing loop (photoreactor and circuit) may be regarded
 212 as a perfectly mixed open reactor. Loop residence time t_l was
 213 determined under dark conditions throughout the system
 214 response to a step-like input signal. This type of signal was
 215 obtained by feeding the processing loop with a tracer solution
 216 with a constant concentration and flowing at a fixed rate. In this
 217 work, *E. coli* was naturally selected as the tracer. Bacterial
 218 concentrations at the exit stream of the process over time were
 219 monitored. Prior to the start of the experiment, the processing
 220 loop was fully filled with an initial *E. coli* bacterial suspension
 221 charged at a concentration C_0 of 10⁵ MPN L⁻¹. For better
 222 accuracy, two step-like input signals were successively applied: a
 223 first “high” input signal, and a second “low” one. After an initial
 224 lag phase (10 h), the loop was first supplied with a bacterial
 225 suspension of a concentration $C_{in,1}$ of 1.510⁷ MPN L⁻¹ (150
 226 times more concentrated than C_0) at a flow rate \dot{m} of 0.06 L h⁻¹
 227 (Figure 2). The exit-stream bacterial concentration C_{out} was
 228 monitored over time until reaching steady state, i.e., until
 229 reaching a stable concentration identical to that of the inlet
 230 stream ($C_{in,1} = C_{out}$). A second concentration gap was applied.

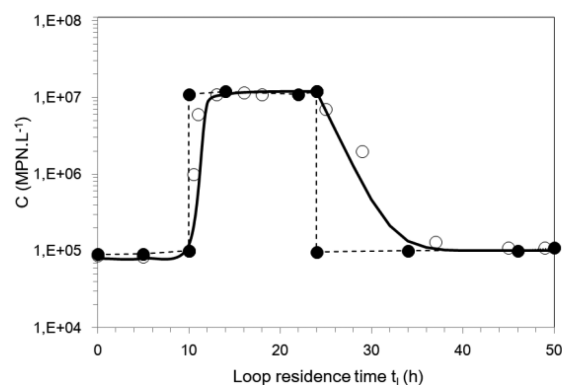


Figure 2. Experimental (O) and simulated (continuous line) bacterial concentrations in the exit stream of the processing loop for an input step-like signal. Experimental measures of bacterial concentrations in the feed stream (●).

The processing loop at an initial concentration $C_0 = C_{in,1}$ was
 231 supplied with a second bacterial suspension flowing at a same
 232 flow rate (0.06 L h⁻¹) but of a concentration $C_{in,2}$ of 10⁵ MPN
 233 L⁻¹ (150 times more diluted than $C_{in,1}$).
 234

The response of a perfectly mixed open reactor to such a
 235 signal may be expressed following the general formulation of eq
 236 1, and obviously corresponds to the special case where no
 237 photocatalyst is loaded and when irradiation is off, i.e., with no
 238 reaction taking place. The integration of eq 1 for each step leads
 239 to
 240

$$C_{out}(t) = C_{in} - (C_{in} - C_0) \exp(-t/t_l) \quad (4)$$

where $t_l = V_T/\dot{m}$ (s) is loop residence time and C_0 is initial
 242 concentration of the step considered.
 243

Time-course profiles of the calculated and experimentally
 244 measured bacterial concentrations in the exit stream of the
 245 processing loop were plotted in Figure 2. The best agreement
 246 between calculated and experimental concentration profiles was
 247 for a residence time of $t_l = 4$ h, to be compared against 4.16 h in
 248 the case of a perfect mixed open reactor. This corresponded to
 249 a dead volume of 9 mL (while the loop volume is of 250 mL),
 250 which was considered negligible for further study.
 251

For the second preliminary assays, the experiments were
 252 performed both in presence and absence of the catalyst. In both
 253 cases, concentration profiles were expressed as a function of
 254 reactor residence time ($t_r = V_r/\dot{m}$), time of irradiation, and the
 255 representative time of bacteria-to-catalyst contact (when
 256 present). The starting of the assays was first carried out
 257 under dark conditions (Figure 3) for t_r between 0 and 30 h.
 258 The photocatalytic media appeared to initially slow the increase
 259 of the bacterial concentration in the exit stream. This was
 260 probably a consequence of transfer then adhesion of the
 261 bacteria from the liquid phase to the catalyst surface. Once the
 262 steady state was reached, bacterial concentration in the exit
 263 stream was identical to that of the inlet stream, which suggests a
 264 balanced state of bacteria between the catalyst surface being
 265 fully loaded of cells and the liquid bulk. This made it possible to
 266 experimentally illustrate the “adhesion effect” of the material on
 267 the bacteria. Under light conditions, bacterial disinfection
 268 obtained by photolysis and photocatalysis were clearly
 269 distinguished. Both profiles decreased exponentially and then
 270 stabilized within 8 and 11 h, respectively, of irradiation. While
 271 the share attributable to the direct bactericidal action of light
 272

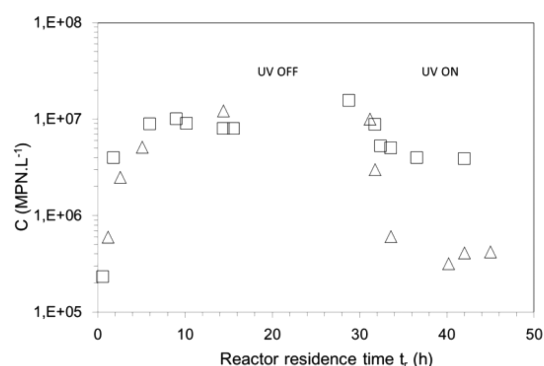


Figure 3. Experimental bacterial concentration profiles at the outlet of the process for a feed flow rate of 0.025 L h^{-1} and at inlet concentration $C_{\text{in}} = 1 \times 10^7 \text{ MPN L}^{-1}$ without (\square) and with (\triangle) photocatalytic media. Dark conditions between 0–30 h followed by photolysis (\square) or photocatalysis (\triangle) with a light flux density at the reactor surface equal to 35 W m^{-2} .

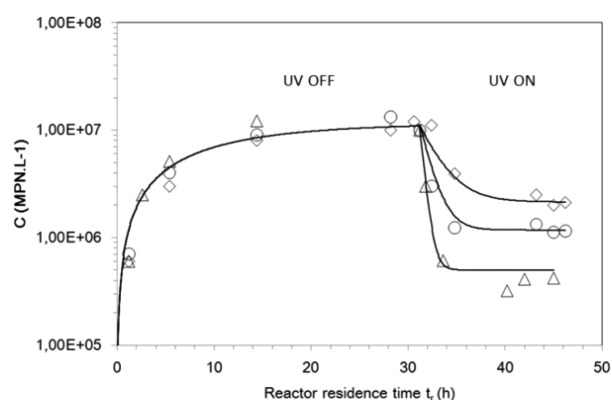


Figure 4. Experimental and simulated time-course of bacterial concentrations in the exit stream of the process for a fixed feed flow rate of 0.025 L h^{-1} and at inlet concentration $C_{\text{in}} = 1 \times 10^7 \text{ MPN L}^{-1}$. Dark conditions followed by photocatalysis with light flux densities of 10 W m^{-2} (\diamond), 20 W m^{-2} (\circ), and 35 W m^{-2} (\triangle).

273 was not fully negligible, it nevertheless remained far lower than
274 that of photocatalysis, which is consistent with the literature.

275 **4.2. Light Flux Density Effect.** Irradiation level is a key
276 parameter in characterizing the photocatalytic disinfection
277 process. The influence of flux density in the heterogeneous
278 photocatalysis disinfection process has been widely re-
279 ported,^{30–32} but most of these studies were conducted in
280 batch systems where residence time in the reactor was
281 ultimately not a limiting factor for effective inactivation of the
282 bacteria. In contrast to the batch system, the disinfection of
283 bacteria in an open system takes place in a single pass. In this
284 case, the control of the irradiation conditions in the reactor
285 becomes critical to effective abatement of the cells. Our aim was
286 therefore to evaluate the irradiation effect on the bacteria in the
287 open reactor and assess the capacities of the photocatalytic
288 treatment for population reduction, particularly in steady state.

289 Under dark conditions, the processing loop without any
290 bacteria (At $t_r = 0$, $C_0 = 0 \text{ MPN L}^{-1}$) was filled with a bacterial
291 suspension charged at 10^7 MPN L^{-1} . Feed flow rate was fixed at
292 0.025 L h^{-1} and held constant throughout the experiment. After
293 at least 25 h, when the outlet concentration profile met the
294 value of the inlet concentration (equilibrium was reached
295 between bacteria in adhesion and in liquid phase), the
296 experiments were next led under controlled light flux density.
297 The photocatalytic tests were investigated under irradiation flux
298 densities at the surface of the reactor of 10 , 20 , and 35 W m^{-2} .
299 Time-course of bacterial concentration was monitored periodi-
300 cally in the exit stream of the processing loop. The results
301 obtained are shown in Figure 4.

302 As expected, during the first phase, under dark conditions
303 when the bacterial concentrations in the loop increase, the
304 curves corresponding to the three assays overlap. The bacteria
305 concentration profiles during this step only depend on the loop
306 residence time and the initial condition, both of which were
307 identical for the three assays. The good agreement between
308 experimental measures substantiated a decidedly good
309 reproducibility of the assays.

310 During the irradiation phase, the curves obtained also
311 depicted two regimes, i.e., a first regime where bacterial
312 concentrations decreased, and a second regime representing the
313 steady state. This latter scheme corresponded, as for any
314 perfectly mixed open reactor, to the balance between the inlet
315 and outlet stream of bacteria in the system and the

“photocatalytic reaction”, i.e., the disinfection effect, taking
place in the reactor under irradiation. Relatively to the
respective light flux densities studied, when the steady states
were reached, the corresponding bacterial abatements achieved
were 80 , 89 , and 96% . A decisive advantage of working to a
permanent regime is to have direct access to the disinfection-
rate values thanks to eq 1, i.e., 13×10^5 , 14.7×10^5 , and $16 \times$
 $10^5 \text{ MPN h}^{-1} \text{ L}^{-1}$ for 10 , 20 , and 35 W m^{-2} , respectively. Even
if the effect is moderated, as expected, then results showed that
the disinfection rates increased with light flux density. This
confirms the dependency of bacterial disinfection on amount of
irradiation, i.e., a specific link between the amounts of photons
received in the reactor and the production of the radical species
responsible for the photocatalytic reaction (oxidative ac-
tion).^{19,33} The experiments also demonstrate that in the case
of a 2D media probably because of the mass transfer limitation
and/or the light saturation of the photocatalytic sites the
photons efficiency dramatically decreases with increasing
intensity. The photons flux is directly proportional to the
level of intensity and at a wavelength of 365 nm (UV LED
panel) 1 J s^{-1} corresponds to $3 \mu\text{mol s}^{-1}$ of photons, but the
experimental rate of the bacteria inactivation is far from being
proportional to the light flux density.

4.3. Feed Flow Rate Effect. Next, experiments were
carried out to assess the influence of the flow rate conditions.
As previously, the processing loop was charged initially with a
bacterial suspension at 10^7 MPN L^{-1} . The feed flow rates
studied were 0.06 , 0.04 , and 0.025 L h^{-1} . As previously, the
experimental tests were initiated in the dark then conducted
under a constant UV light flux density at the reactor surface of
 35 W m^{-2} . Figure 5 shows the results of the bacterial
concentrations measured in the exit stream for the variable feed
flow rates.

Under dark conditions, the increase in bacterial concen-
tration was obviously highly dependent on feed flow rate.
Residence time decreased as flow rate increased. Relatively to
the respective feed flow rates applied, the residence time values
obtained were 4.16 , 6.25 , and 10 h , which are values of
comparable amplitude to those of classic treatment plants
(biological treatment).

As previously, under irradiation, the bacterial profiles
depicted two regimes: a first transitory regime, and a second
steady state. Both regimes were strongly dependent on feed

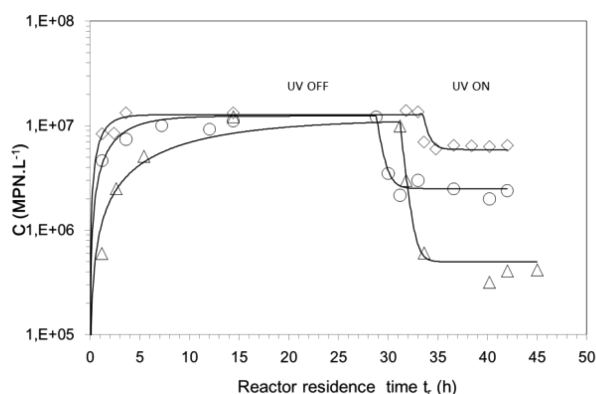


Figure 5. Experimental and simulated time-course of bacterial concentrations in the exit stream of the process for a fixed light flux density of 35 W m^{-2} and at inlet concentration $C_{\text{in}} = 1 \times 10^7 \text{ MPN L}^{-1}$. Dark conditions followed by photocatalysis with feed flow rates equal to 0.06 L h^{-1} (\diamond), 0.04 L h^{-1} (\circ), 0.025 L h^{-1} (\triangle).

359 flow conditions. The relative bacterial concentration reductions
 360 achieved for flow rates of 0.06 , 0.04 , and 0.025 L h^{-1} were
 361 assessed at 37 , 76 , and 96% , respectively, but corresponded to
 362 bacterial disinfection rates of around 30×10^5 , 22×10^5 , and 16
 363 $\times 10^5 \text{ MPN h}^{-1} \text{ L}^{-1}$, respectively. These results clearly showed
 364 that high concentrations maintained in the loop in high-flow-rate
 365 cases were conducive to high rate of treatment.

366 Residence time and therefore feed flow condition as well as
 367 irradiation intensity appeared to be major factors to be taken
 368 into account to properly meet the treatment objectives.
 369 Therefore, finding the right trade-off between all factors
 370 would be the best way to guarantee the optimal treatment
 371 yield. This further demonstrates the great need for a
 372 mathematical tool that would be able to predict disinfection
 373 performance while taking into account the different hydro-
 374 dynamic characteristics of the reactor, the catalyst surface, and
 375 the various key parameters on which the process depends. This
 376 is particularly relevant within an objective of a direct use of the
 377 solar energy that is naturally discontinuous. In this case, the
 378 validation of a simulation tool able to be representative of the
 379 treatment capacities under different irradiation levels (and in
 380 transient regime) only represents the first step. The second
 381 bottleneck to overcome, not taken into consideration in this
 382 paper, will be to implement a storage function able to manage
 383 the discontinuity of the resource. Among the different options,
 384 hybridation between photocatalysis and sorption is probably
 385 one of the most promising.^{34,35}

5. PHOTOCATALYTIC TREATMENT SIMULATION

386 Apart from the experimental conclusions obtained, the
 387 objective of the study was to obtain the values of the unknown
 388 parameters involved in the mass balances that best reproduce
 389 the experimental photocatalytic results. The model summarized
 390 in the previous section was based on the coupling between two
 391 distinct phenomena.

392 The first phenomenon is the transfer of bacteria from the
 393 solution to the surface of the catalyst, which involves
 394 equilibrium conditions between bacteria in adhesion and
 395 bacteria in the bulk phase, and a mass transfer coefficient K_s .
 396 In a fully developed laminar regime, the regime corresponding
 397 to the flow conditions of the experiments performed in this
 398 work and in the batch working mode of the previous set of
 399 experiments, K_s can be considered of the same order of

magnitude,²² its value was set to $2.16 \times 10^{-6} \text{ s}^{-1}$. Likewise, the
 equilibrium condition $q_e = 31C^{(1/0.78)}$ has to be independent of
 the processing loop. Under dark conditions, these “assump-
 tions” are validated by the comparison of the experimental
 bacterial concentrations in the liquid phase and the simulated
 concentrations obtained by the resolution of the set of
 differential equations for the three different fluid flow
 conditions (Figures 4 and 5). For each case with C and q set
 equal to 0 at the initial time, the model was able to translate the
 working of the process in the presence of the catalyst, whatever
 the flow conditions. The model successfully managed to
 reproduce the progressive accumulation of bacteria in the
 reactor, all while taking into account the bacterial adhesion
 phenomenon. Obviously, the model described the subsequent
 state of balance that took place between the flux of bacteria fed
 into the reactor and the catalyst surface being in equilibrium
 with the liquid bulk.

Under irradiation, the second phenomenon that enters into
 play and happens simultaneously to bacteria transfer is the
 photocatalytic disinfection reactions. It is expressed as a
 function of bacteria concentration in the liquid phase (C),
 bacteria in adhesion (q), and power functions of the irradiation
 intensity I_r (W m^{-3}) involving several kinetic coefficients, i.e., α
 $((\text{m}^3 \text{J}^{-1})^{-f})$, α' ($(\text{m}^3 \text{J}^{-1})^{-f'}$), f , and f' (dimensionless). Ideally,
 these coefficients have to be fully independent of reactor
 geometry, size, and closed or open working mode. Never-
 theless, under irradiation, the values of α , α' , f , and f' were
 optimized to provide the best fit to the new set of data
 obtained. The parameters were identified using an optimization
 method (optimization via Matlab) based on the minimization
 of the mean relative error (MRE) following

$$\text{MRE} (\%) = \frac{1}{n} \sum_{i=1}^n \left| \frac{(C_{\text{exp}} - C)}{C_{\text{exp}}} \right| \times 100 \quad (5)$$

where C and C_{exp} are the bacterial concentration values
 predicted by the model and the experimental data, respectively,
 and n is number of data points. Table 1 reports the kinetic

Table 1. Optimized Mass Transfer and Kinetic Parameters Involved in the Models

coefficient mass transfer – kinetic	continuous mode (this study)	batch mode ²⁴
K_s (10^{-6} s^{-1})	2.16	2.16
α ($10^{-6} \text{ m}^3 \text{J}^{-1})^{-f}$	4.1	10.2
α' ($10^{-6} \text{ m}^3 \text{J}^{-1})^{-f'}$	1.6	19.4
f	1.39	1.2
f'	0.093	0.064
MRE (%)	20.2	9.8

parameters identified. Following this optimization process,
 calculations were performed with the same values of the kinetic
 parameters, regardless of the operating conditions. Under
 irradiation, even though deviations were observed, the
 simulated results obtained under variable light flux densities
 I_r (Figure 4) and feed flow rates (Figure 5) fitted with a
 reasonable degree of accuracy (MRE = 20.2%) to the
 experimental bacterial concentration measures in both
 transitory and steady-state regimes. The kinetic model was
 successfully able to describe the overall approach based on the
 description of the disinfection process in the liquid as well as in
 the solid phase. This confirmed, accordingly, that bacterial

447 reduction in the fluid bulk and especially in the steady state is
448 definitely governable by the two main phenomena previously
449 described: bacterial transfer to the catalyst surface and the
450 photocatalytic reaction rate dependent on the quantity of
451 energy absorbed into the photoreactor.

452 Ideally, the concentration profiles should be simulated with
453 the same set of parameters whatever the working mode of the
454 reactor, i.e., batch mode or continuous mode (Table 1). This is
455 indeed the case for the mass transfer coefficient (K_s), but
456 differences emerge for the other kinetic coefficients. Note
457 however that the set of kinetic parameters remains of very
458 similar order of magnitude. It is also interesting to underline
459 that it is mainly the kinetic constant α' , characteristic of the
460 inactivation of bacteria in adhesion to the surface of the catalyst,
461 that differs from one type of experiments to another. The
462 coefficient α' differs by a factor of 10 when switching from
463 batch to permanent operation, whereas the kinetic constant α
464 differs by a factor of around two. Although the operating
465 conditions are radically different in both cases, i.e., transient
466 versus permanent regime, cylindrical versus Cartesian geome-
467 try, the initial conditions (in particular, the initial state of the
468 catalyst surface) are probably the most marked differences
469 between the two types of experiments. In batch experiments,
470 the catalyst surface is initially free of bacteria and is rapidly
471 charged at the start of treatment. However, in the steady-state
472 experiments, when irradiation is delivered, the catalyst surface is
473 in equilibrium with the liquid phase and saturated with bacteria.
474 Under irradiation, the density of bacteria at the catalyst surface
475 decreased dramatically at the beginning of the experiment; this
476 is due to the inactivation of bacteria on the surface or in the
477 very near vicinity of the catalyst. Thus, it is probably the
478 assumption of a perfect reversibility of the phenomenon of
479 adhesion (implicit in the adopted formalism) which is partly at
480 fault. Considering that the inactivated bacteria are systemati-
481 cally or immediately released to the liquid phase certainly leads
482 us to overestimate the role played by the surface of the catalyst
483 in the overall inactivation process. On this basis, which should
484 probably be supported by additional tests, it is *a priori* the
485 results from the experiments carried out with the process
486 operating in continuous mode and leading to a steady state that
487 makes it possible to best approach the reality of a disinfection
488 process.

6. CONCLUSION

489 In this work, we developed a flat-plate open reactor irradiated
490 with an LED panel that made it possible to study photocatalytic
491 inactivation of the target bacteria *E. coli*. Depending on the
492 initial conditions, with a continuous feed flow and a constant
493 irradiation, the system designed allow to study phenomena in
494 transient as well as steady-state or permanent working mode. In
495 the case of permanent regime, a decisive advantage is a direct
496 access to the experimental inactivation-rate values via a simple
497 mass balance between inlet and outlet. The small scale-up pilot
498 facilitated preliminary investigation of the key factors governing
499 the continuous flow water disinfection system, i.e., light flux
500 density and feed flow rate. At around 35 W m^{-2} , a level of
501 irradiation in the range of solar UV, the experimentally
502 determined treatment capacity of the selected 2D media is in
503 the range of $15\text{--}30 \times 10^5 \text{ MPN h}^{-1} \text{ L}^{-1}$.

504 Beside experimental investigations, the second objective was
505 to build on a study undertaken in a previous work a
506 representative model for open reactors operating in continuous
507 mode for photocatalytic inactivation of *E. coli*. The model is

based on coupling the mass transfer between bacteria in the 508
liquid bulk phase and bacteria in "adhesion" at the surface of 509
the photocatalytic media and the inactivation of *E. coli* at 510
different rates in both phases. After an optimization procedure, 511
the model was successfully compared to the experimental data. 512
It is able to reproduce the evolution in concentrations of viable 513
bacteria in the range of UV flux densities corresponding to solar 514
irradiation and at variable feed flow rates of comparable 515
amplitude to those applied in real-world wastewater treatment 516
plants. Finally, we anticipate this model to be a starting point 517
for the development of a numerical tool for scaling up efficient 518
photocatalytic open reactors using immobilized photocatalytic 519
media and operating under sunlight. This would then offer the 520
possibility to predict process capacities under a dynamic flow 521
regime, as a function, for example, of irradiation availability 522
(weather, daily cycles, and geographic location) and to meet, 523
for example, given operational constraints or objectives, e.g., 524
percentage of abatement, treatment of a given water volume, 525
and so on. 526

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Notes

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